

# STATE OF COLORADO

## DIVISION OF RECLAMATION, MINING AND SAFETY

Department of Natural Resources

1313 Sherman St., Room 215

Denver, Colorado 80203

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May 2, 2013

Mr. Rory Williams  
Star Mine Operations LLC  
1675 Larimer St., Suite 820  
Denver, CO 80202

John W. Hickenlooper  
Governor

Mike King  
Executive Director

Loretta E. Piñeda  
Director

**Re: Revenue Mine, NOI File P-2013-006, Technical Issues Adequate, Financial Warranty Required**

Dear Mr. Williams,

I have reviewed the Revenue Mine NOI technical adequacy responses you submitted on April 22, 2013, and I found them to be adequately addressed. The final deficient item remaining is the issue of providing the financial warranty for this project.

Enclosed is the Division's reclamation cost estimate, based on the plan originally filed and on the clarifications you provided in your subsequent response letter. The financial warranty amount has been estimated to be \$7,720. Please review the figures in the enclosed packet carefully and notify me promptly if you see any errors or omissions. To submit a financial warranty for this NOI, please complete one of the forms found on our website (<http://mining.state.co.us/>) and send it directly to our assurance specialist Barbara Coria, at the Division's Denver office (see address in letterhead). If you have any questions, you can contact her at 303-866-3467 x 8148.

Please be reminded that no prospecting activity under this NOI may begin until you have been notified that the financial warranty has been accepted by the Division.

If you have questions about the reclamation costs, please contact me at the Division's Durango Field Office: 691 CR 233, Room A-2, Durango, CO 81301; telephone 970-247-5193.

Sincerely,

A handwritten signature in black ink that reads "Bob Oswald".

Bob Oswald  
Environmental Protection Specialist

Encl: reclamation cost estimate

Ec: Barbara Coria, DRMS Denver

(c:\13-05 docs\Revenue NOI appr&fw\rc)

## COST SUMMARY WORK

Task description: Cost summary

Site: Revenue Mine

Permit Action: New NOI

Permit/Job#: P2013006

### PROJECT IDENTIFICATION

Task #: 000

State: Colorado

Abbreviation: None

Date: 5/3/2013

County: Ouray

Filename: P006-000

User: RCO

Agency or organization name: DRMS

### TASK LIST (DIRECT COSTS)

Task	Description	Form Used	Fleet Size	Task Hours	Cost
001	Close and seal drill holes	BOREHOLE	1	30.00	\$1,191.97
002	Grade drill pads and replace topsoil	LOADER	1	2.89	\$233.00
003	Revegetate drill pads	REVEGE	1	40.00	\$1,060.85
004	Haul reclamation equipment to and from site	MOBILIZE	1	7.14	\$1,702.13
<b><u>SUBTOTALS:</u></b>				<b>80.03</b>	<b>\$4,187.95</b>

### INDIRECT COSTS

#### OVERHEAD AND PROFIT:

Liability insurance: 2.02%

Total = \$84.60

Performance bond: 1.05%

Total = \$43.97

Job superintendent: 40.01 hrs

Total = \$2,617.05

Profit: 10.00%

Total = \$418.80

TOTAL O & P = \$3,164.42

CONTRACT AMOUNT (direct + O & P) = \$7,352.37

#### LEGAL - ENGINEERING - PROJECT MANAGEMENT:

Financial warranty processing (legal/related costs): 0.00

Total = 0.00

Engineering work and/or contract/bid preparation: 0.00%

Total = \$0.00

Reclamation management and/or administration: 5.00%

\$367.62

CONTINGENCY: 0.00

Total = \$0.00

TOTAL INDIRECT COST = \$3,532.04

**TOTAL BOND AMOUNT (direct + indirect) = \$7,719.99**

## BOREHOLE SEALING WORK

Task description: Close and seal drill holes

Site: Revenue Mine

Permit Action: New NOI

Permit/Job#: P2013006

### PROJECT IDENTIFICATION

Task #: 001

State: Colorado

Abbreviation: None

Date: 5/3/2013

County: Ouray

Filename: P006-001

User: RCO

Agency or organization name: DRMS

### UNIT COSTS

Borehole Description	Sealing/Item Method	Diameter	Length	Quantity	Unit	Unit Cost	Total Cost
Drill holes, max qty 4	Manual backfill cuttings	3.0	635	1,000.00	LF	\$1.00	\$1,000.00
Plug drill holes, cement	Portland cement grout - 4 in. (labor, equip, materials)	4	3	10.00	LF	\$7.82	\$78.17
Set PVC plugs, 4 max	PVC plug - 4 in. diameter borehole	4	4	4.00	EA	\$28.45	\$113.80

Job Hours: 30.00

Total Cost: \$1,191.97

#### Notes about task assumptions:

Maximum of 4 drill holes open at one time, which will all be on one drill pad.

Drill hole depths used in estimate are for deepest group of 4 drill holes.

Cuttings will not remain on surface, and will be manually backfilled into borehole.

Since core drilling removes volume, backfill of cuttings accounts for approx 40% of drill hole depth.

Drill holes will most likely be dry, so drill hole sealing cost will not include bentonite.

Drill hole sealing will involve PVC plug, followed by 2.5-ft cement plug up to within 12 inches of surface.

**WHEEL LOADER – LOAD AND CARRY WORK**Task description: Grade drill pads and replace topsoilSite: Revenue MinePermit Action: New NOIPermit/Job#: P2013006**PROJECT IDENTIFICATION**Task #: 002State: ColoradoAbbreviation: NoneDate: 5/3/2013County: OurayFilename: P006-002User: RCOAgency or organization name: DRMS**HOURLY EQUIPMENT COST**Basic Machine: CAT 924HHorsepower: 128Attachment 1: ROPS CabShift Basis: 1 per dayData Source: (CRG)**Cost Breakdown:**

		Utilization %
Ownership Cost/Hour:	\$15.45	NA
Operating Cost/Hour:	\$29.08	100
Operator Cost/Hour:	\$35.82	NA
Total Unit Cost/Hour:	\$80.34	
Total Fleet Cost/Hour:	\$80.34	

**MATERIAL QUANTITIES**Initial volume: 417

CCY

Swell factor: 1.270Loose volume: 530

LCY

Source of estimated volume: Division of Reclamation, Mining & SafetySource of estimated swell factor: Cat Handbook**HOURLY PRODUCTION**Loader Cycle Time: Unadjusted Basic Cycle Time (load, dump, maneuver): 0.475 minutes

Cycle Time Factors		Factor (min.)	Source
Material:	Mixed material 0.02	0.020	(Cat HB)
Stockpile:	Conveyor or dozer piled 10 ft. high or less 0.01	0.010	(Cat HB)
Truck Ownership:	No adjustment - factor not applicable 0.00	0.000	(Cat HB)
Operation:	Inconsistent operation 0.04	0.040	(Cat HB)
Dump Target:	Small target 0.04	0.040	(Cat HB)
Net Cycle Time Adjustment:		0.110	minutes
Adjusted Basic Cycle Time:		0.585	minutes

**Rolling Resistance – Road Conditions**Haul: Soft, rutted dirt, no maintenance or water, 4" tire penetration 8.0Return: Soft, rutted dirt, no maintenance or water, 4" tire penetration 8.0**Haul and Return Time**

	Length (feet)	Grade Res. (%)	Rolling Res. (%)	Total Res. (%)	Travel Time (minutes)	Source
Haul Route:	30	0.00	8.00	8.00	0.0285	(Cat HB)
Return Route:	30	0.00	8.00	8.00	0.0285	(Cat HB)

Total Travel Time: 0.0571 minutes  
 Total Cycle Time: 0.6421 minutes

Load Bucket Capacity

Rated Capacity: 2.70 LCY (heaped)  
 Bucket Fill Factor: 0.900 Other - soil, boulders, roots (80 -100%) 0.900  
 Adjusted Capacity: 2.43 LCY

Job Condition Correction Factors

Site Altitude: 11500 feet

		Source
Altitude Adj:	<u>0.97</u>	(CAT HB)
Job Efficiency:	<u>0.83</u>	(1 shift/day)
Net Correction:	<u>0.81</u>	multiplier

Unadjusted Hourly Unit Production: 227.08 LCY/Hour  
 Adjusted Hourly Unit Production: 182.82 LCY/Hour  
 Adjusted Hourly Fleet Production: 182.82 LCY/Hour

JOB TIME AND COST

Fleet size: 1 Loader(s) Total job time: 2.90 Hours  
 Unit cost: \$0.439 /LCY Total job cost: \$233.00

## Task assumptions:

Job time does not include moving loader between drill pads.

Grading earthwork is minimal as sites are mostly level; most earthwork is topsoil replacement.

All topsoil work is done by loader (backdragging bucket) so disturbance remains on drill pad.

**REVEGETATION WORK**Task description: Revegetate drill padsSite: Revenue MinePermit Action: New NOIPermit/Job#: P2013006**PROJECT IDENTIFICATION**Task #: 003State: ColoradoAbbreviation: NoneDate: 5/3/2013County: OurayFilename: P006-003User: RCOAgency or organization name: DRMS**FERTILIZING****Materials**

Description	Units / Acre	Unit	Cost / Unit	Cost /Acre
			\$	\$
			<b>Total Fertilizer Materials Cost/Acre</b>	<b>\$0.00</b>

**Application**

Description	Cost /Acre
	\$
<b>Total Fertilizer Application Cost/Acre</b>	<b>\$0.00</b>

**TILLING**

Description	Cost /Acre
Hand raking (MEANS 32 91 13.23 0250)	\$1,219.68
<b>Total Tilling Cost/Acre</b>	<b>\$1,219.68</b>

**SEEDING**

Seed Mix	Rate – PLS LBS / Acre	Seeds per SQ. FT	Cost /Acre
Alpine Bluegrass	4.00	91.83	\$61.28
Timothy, Alpine - Native	1.00	29.84	\$27.07
<b>Totals Seed Mix</b>	<b>5.00</b>	<b>121.67</b>	<b>\$88.35</b>

**Application**

Description	Cost /Acre
Broadcast seeding [DMG]	\$261.28
	<b>\$261.28</b>

<b>Total Seed Application Cost/Acre</b>	
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**MULCHING and MISCELLANEOUS****Materials**

Description	Units / Acre	Unit	Cost / Unit	Cost /Acre
			\$	\$
<b>Total Mulch Materials Cost/Acre</b>				<b>\$0.00</b>

**Application**

Description	Cost /Acre
	\$
<b>Total Mulch Application Cost/Acre</b>	<b>\$0.00</b>

**NURSERY STOCK PLANTING**

Common Name	No / Acre	Type and Size	Planting Cost	Fertilizer Pellet Cost	Cost /Acre
					\$
<b>Totals Nursery Stock Cost / Acre</b>					<b>\$0.00</b>

**JOB TIME AND COST**

No. of Acres:	0.52	Cost /Acre:	\$1,569.31
Estimated Failure Rate:	30%	Cost /Acre*:	\$1,569.31
*Selected Replanting Work Items:	TILLING, SEEDING		
Initial Job Cost:	\$816.04		
Reseeding Job Cost:	\$244.81		
Total Job Cost:	\$1,060.85		
Job Hours:	40.00		

**Notes:**

Task assumes seed bed is prepared sufficiently after resspreading (backdragging) by loader.  
Seed are hand broadcast, and raked in by hand.

**EQUIPMENT MOBILIZATION/DEMOBILIZATION**Task description: Haul reclamation equipment to and from siteSite: Revenue MinePermit Action: New NOIPermit/Job#: P2013006**PROJECT IDENTIFICATION**Task #: 004State: ColoradoAbbreviation: NoneDate: 5/3/2013County: OurayFilename: P006-004User: RCOAgency or organization name: DRMS**EQUIPMENT TRANSPORT RIG COST**Shift basis: 1 per dayCost Data Source: CRG DataTruck Tractor Description: GENERIC ON-HIGHWAY TRUCK TRACTOR, 6X4, DIESEL POWERED,  
400 HP (2ND HALF, 2006)Truck Trailer Description: GENERIC FOLDING GOOSENECK, DROP DECK EQUIPMENT TRAILER  
(25T, 50T, AND 100T)**Cost Breakdown:**

<b>Available Rig Capacities</b>	<b>0-25 Tons</b>	<b>26-50 Tons</b>	<b>51+ Tons</b>
Ownership Cost/Hour:	\$16.63	\$18.37	\$22.33
Operating Cost/Hour:	\$44.38	\$46.13	\$50.07
Operator Cost/Hour:	\$27.66	\$27.66	\$27.66
Helper Cost/Hour:	\$0.00	\$25.39	\$25.39
Total Unit Cost/Hour:	\$88.67	\$117.55	\$125.45

**NON ROADABLE EQUIPMENT:**

Machine Description	Weight/ Unit (TONS)	Owner ship Cost/hr/ unit	Haul Rig Cost/hr/unit	Fleet Size	Haul Trip Cost/hr/ fleet	Return Trip Cost/hr/ fleet	DOT Permit Cost/ fleet
CAT 924H	12.69	\$15.45	\$88.67	1	\$104.12	\$88.67	\$250.00
Subtotals:					<b>\$104.12</b>	<b>\$88.67</b>	<b>\$250.00</b>

**ROADABLE EQUIPMENT:**

Machine Description	Total Cost/hr/ unit	Fleet Size	Haul Trip Cost/hr/ fleet	Return Trip Cost/hr/ fleet
4x4 pickup	\$96.86	2	\$193.72	\$193.72
Subtotals:			<b>\$193.72</b>	<b>\$193.72</b>



**EQUIPMENT HAUL DISTANCE and Time**

Nearest Major City or Town within project area region:	<u>MONTROSE</u>	
Total one-way travel distance:	<u>45.00</u>	miles
Average Travel Speed:	<u>35.00</u>	mph

Total Non-Roadable Mob/Demob Cost *	<u>\$1,203.99</u>
** two round trips with haul rig:	
Total Roadable Mob/Demob Cost **	<u>\$498.14</u>
** one round trip, no haul rig:	

**Transportation Cycle Time:**

	Non-Roadable Equipment	Roadable Equipment
Haul Time (Hours):	1.29	1.29
Return Time (Hours):	1.29	1.29
Loading Time (Hours):	0.50	NA
Unloading Time (Hours):	0.50	NA
Subtotals:	3.57	2.57

**JOB TIME AND COST**

Total job time:	<u>7.14</u>	Hours
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Total job cost:	<u>\$1,702.13</u>
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**Notes:**

4x4 pickups required for access to drill pad sites, carrying crew, and reclamation materials (bore hole plugs and cement, and seed), and daily fuel for loader.