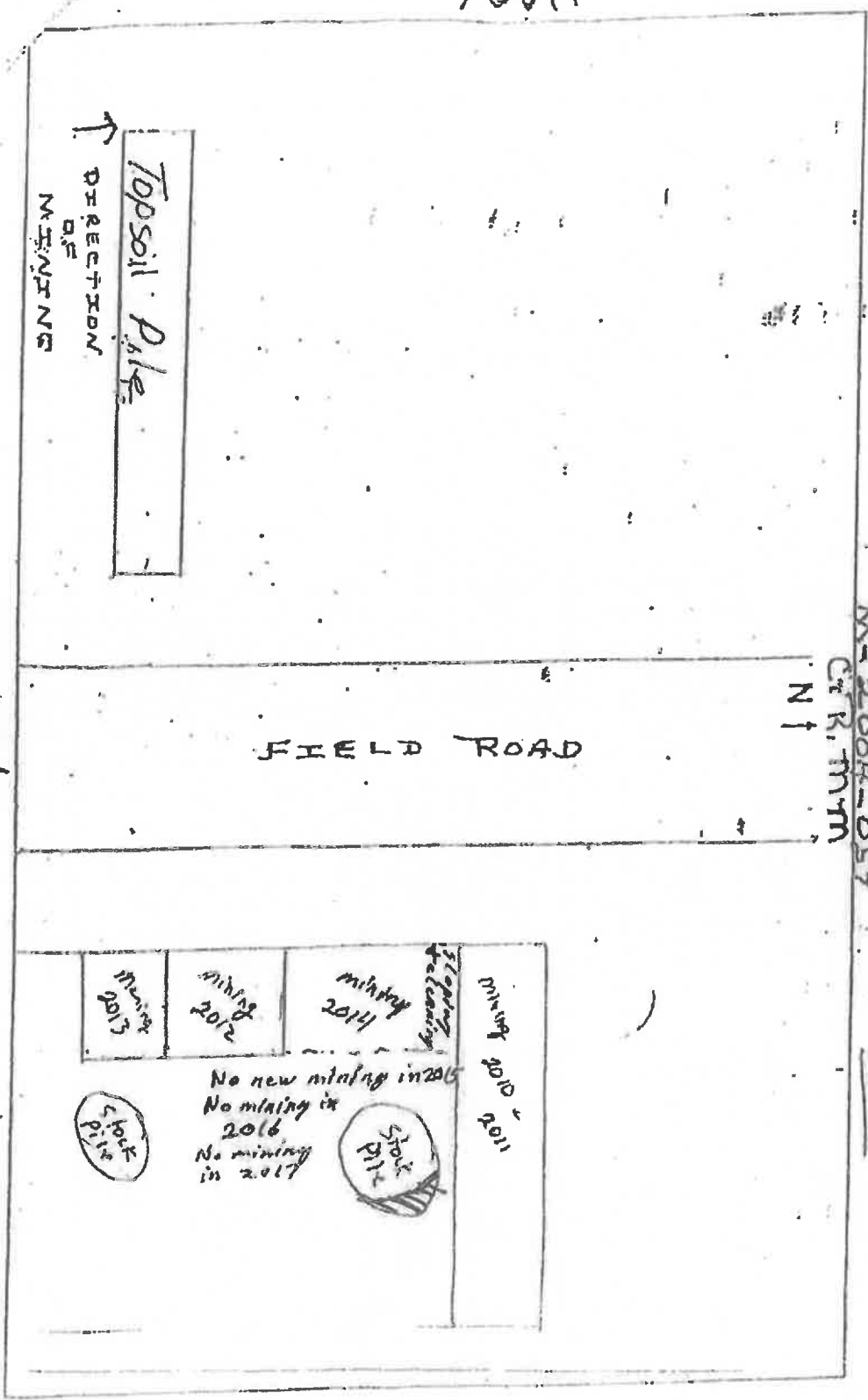


1100

EXHIBIT D - MINING PLAN
REYHER TRUSTS PIT - BENT COUNTY

MA 2004-057

1-20-14



1500'

No mining 2019
No mining 2020, 2021
No new mining, 2022, only existing stockpiles used
No new mining 2024, only existing stockpiles used