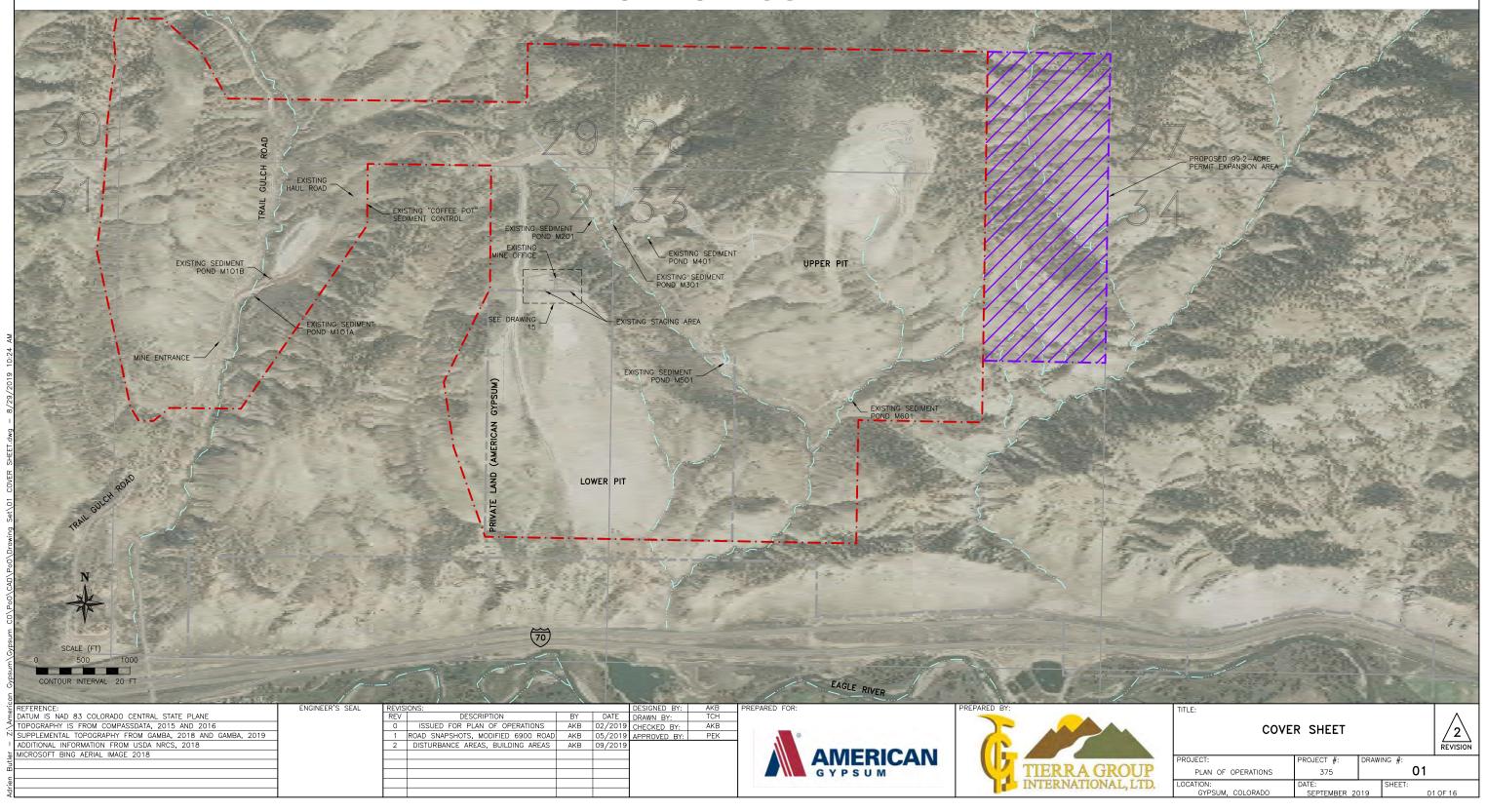
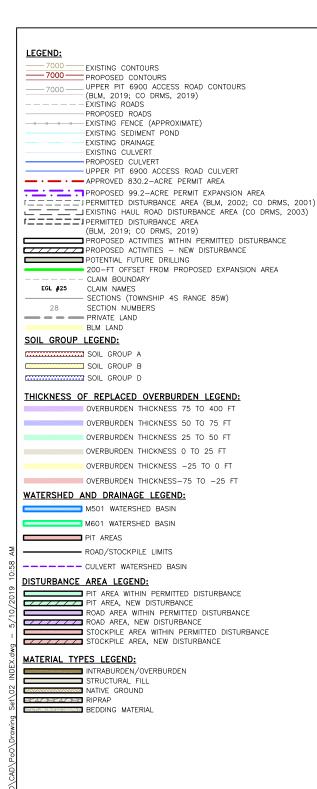
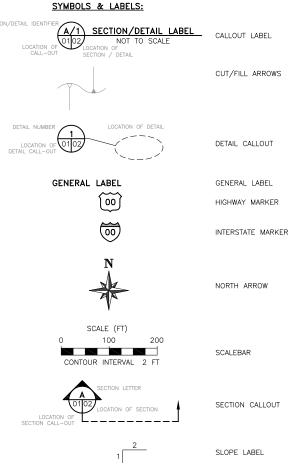
UPPER PIT AND EAST PIT 2019 PLAN OF OPERATIONS MODIFICATION

EAGLE-GYPSUM MINE







DRAWING INDEX				
SHEET NUMBER	SHEET TITLE	REV		
01	COVER SHEET	2		
02	LEGEND	2		
03	LAND STATUS AND INFORMATION MAP	2		
04	PROPOSED DISTURBANCE AREA MAP	2		
05	SOILS AND VEGETATION MAP	2		
06	PROPOSED UPPER PIT EXPANSION MAP	2		
07	PROPOSED UPPER PIT EXPANSION CROSS-SECTIONS	2		
08	PROPOSED EAST PIT MAP	2		
09	PROPOSED EAST PIT CROSS-SECTIONS	2		
10	PROPOSED CULVERT SECTIONS AND DETAIL	2		
11	PROPOSED DISTURBANCE RECLAMATION GRADING MAP	2		
12	PROPOSED DISTURBANCE RECLAMATION GRADING CROSS-SECTIONS	2		
13	PROPOSED DISTURBANCE RECLAMATION GRADING ISOPACH	2		
14	WATERSHED AND DRAINAGE MAP	2		
15	MINE OFFICE AND STAGING AREA FACILITIES	2		
16	HAUL ROAD PLANNING	2		

GENERAL CONSTRUCTION NOTES:

- 1. ALL CONSTRUCTION SHALL BE COMPLETED ACCORDING TO THE PROJECT SPECIFICATIONS AS WELL AS MINE SAFETY AND HEALTH ADMINISTRATION (MSHA) SPECIFICATIONS, LOCAL AND STATE REGULATIONS AND AMERICAN GYPSUM STANDARDS AND POLICIES.
- 2. THE CONTRACTOR SHALL BE RESPONSIBLE FOR LOCATING EXISTING UNDERGROUND UTILITIES PRIOR TO BEGINNING WORK.
- THE CONTRACTOR SHALL MAKE INDIVIDUAL ASSUMPTIONS REGARDING THE GEOLOGY UNDERLYING THE PROJECT SITE.
- 4. THE CONTRACTOR SHALL NOT CHANGE OR DEVIATE FROM THE PLANS WITHOUT
- 5. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL PERMITS NOT OBTAINED BY THE OWNER OR OWNER'S REPRESENTATIVES, AND PAY ALL FEES AS REQUIRED BY THE CONSTRUCTION COVERED IN THESE PLANS.
- ALL WORK AND MATERIALS SHALL BE SUBJECT TO INSPECTION AND APPROVAL BY THE OWNER, MSHA REPRESENTATIVES, OR ANY LOCAL OR STATE AGENCY.
- 7. ALL ESTIMATES OF QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY CONTRACTOR AND SUBCONTRACTOR SHALL BE RESPONSIBLE FOR DETERMINING ALL QUANTITIES. CONTRACTOR SHALL PROVIDE ALL WORK AND MATERIALS AS STATED IN THE SCOPE OF WORK.
- 8. ALL PERSONNEL SHALL BE REQUIRED TO OBTAIN MSHA 24-HOUR TRAINING AND ALL SITE-SPECIFIC TRAINING PRIOR TO PERFORMING WORK.
- 9. THE CONTRACTOR SHALL BE RESPONSIBLE FOR JOB SITE SAFETY OF CONTRACTOR'S OWN PERSONNEL, ALL VISITORS TO THE SITE, AND THE GENERAL PUBLIC
- 10. THE CONTRACTOR SHALL BE RESPONSIBLE FOR REPAIRING ALL EXISTING DISTURBED AREAS, FENCES, WALLS, SHEDS OR OTHER STRUCTURES DAMAGED DURING GRADING ACTIVITIES TO EQUAL OR BETTER CONDITION, AS AGREED UPON BY THE OWNER.
- 11. THE CONTRACTOR SHALL BE RESPONSIBLE FOR CONTROLLING DUST, EROSION, AND SURFACE WATER FLOWS DURING CONSTRUCTION.
- 12. THE CONTRACTOR SHALL REMOVE ALL DEBRIS RESULTING FROM WORK UNDER THIS CONTRACT TO AN APPROVED DUMP SITE.
- 13. ALL DIMENSIONS AND ELEVATIONS ARE IN FEET OR INCHES (LOCAL MINE DATUM).
- 14. ALL STATIONING IS IN FEET, MEASURED HORIZONTALLY
- 15. IN CASES WHERE DISCREPANCIES OCCUR BETWEEN SPECIFICATIONS AND DRAWINGS, SPECIFICATIONS WILL GOVERN. ANY DISCREPANCIES SHALL IMMEDIATELY BE BROUGHT TO THE ATTENTION OF THE OWNER IN A WRITTEN REQUEST FOR

REFERENCES:

- BING MAPS< MICROSOFT CORPORATION. GYPSUM COLORADO, USA. HTTP://WWW.BING.COM/MAPS (JANUARY 2019).
- 2. COLORADO DIVISION OF RECLAMATION, MINING AND SAFETY (CO DRMS), DEPARTMENT OF NATURAL RESOURCES, 2001. EAGLE-GYPSUM MINE, AMENDMENT APPROVAL, PERMIT NO. M-1984-041 REVISION NO. AM-3. LETTER TO STEPHEN ONOROFSKIE FROM GREGG R. SQUIRE, ENVIRONMENTAL PROTECTION SPECIALIST, 05 FEBRUARY 2001.
- 3. COLORADO DIVISION OF RECLAMATION, MINING AND SAFETY (CO DRMS), DEPARTMENT OF NATURAL RESOURCES, 2003. LETTER TO MR. STEPHEN A. ONOROFSKIE. RE: EAGLE—GYPSUM MINE, TECHNICAL REVISION APPROVAL, PERMIT M-19894-041, REVISION TR-06, 27 OCTOBER 2003
- 4 COLORADO DIVISION OF RECLAMATION MINING AND SAFETY (CO.DRMS) DEPARTMENT OF NATURAL RESOURCES, 2019A. LETTER TO JON EDEEN. RE: EAGLE-GYPSUM MINE, PERMIT NO. M_1984_041, TECHNICAL REVISION (TR-11) APPROVAL, 09 JANUARY 2019.
- 5. COMPASSDATA, 2015. "GYPSUM_5FT_CONTOURS_NAD83_COLORADO_CENTRAL_NAVD88.DXF"
- 6 COMPASSDATA 2016 "5117 GYPSUM 3FT CONTOURS DWG"
- 7. DATA ACQUISITION DATE: 20 NOVEMBER 2016.

PREPARED FO

- 8. GAMBA, 2018a, "As-Built Topo-SPC-502.dwg" RECEIVED 12 APRIL 2018.
- 9. GAMBA, 2018b. "Pond-M501-SPC-502-NAVD88.DWG" RECEIVED 06 SEPTEMBER
- 10. GOOGLE EARTH PRO V7.3.2.5491 (JUNE 23, 2017). GYPSUM, COLORADO, USA HTTP://WWW.EARTH.GOOGLE.COM (FEBRUARY 4, 2019).
- SLAGLE SURVEY SERVICES, 2019. "19049 SSS POND TOPO 20190812.DWG". RECEIVED 12 AUGUST 2019.
- 11. UNITED STATES DEPARTMENT OF AGRICULTURE NRCS, 2018, GEOSPATIAL DATA GATEWAY HTTPS://DATAGATEWAY.NRCS.USDA.GOV/ VISITED 12 FEBRUARY 2018, 13 SEPTEMBER, 21 SEPTEMBER 2018, AND 03 OCTOBER 2018.
- 12. UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT (BLM) COLORADO RIVER VALLEY FIELD OFFICE, 2002. LETTER TO AMERICAN GYPSUM COMPANY. RE: CO-14000, CO_078_90_IP, 25 SEPTEMBER 2002.
- 13. UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT (BLM) COLORADO RIVER VALLEY FIELD OFFICE, 2019. LETTER TO JON EDEEN. RE: COC-072973 (3809-CON040), MINOR PLAN OF OPERATIONS MODIFICATION ED. 06 MAY 2019.

TECHNICAL SPECIFICATIONS:

- CLEARING AND GRUBBING NOTES:

 1. PERFORM CLEARING AND GRUBBING ONLY IN DESIGNATED AREAS. CLEAR AND GRUB ALL AREAS WHERE PROJECT WORK IS
- CLEAR AND GRUB BORROW AREAS TO THE EXTENT NECESSARY TO PROVIDE FILL MATERIALS FREE OF ALL OBJECTIONABLE
- 3. VEGETATION LOCATED OUTSIDE OF CONSTRUCTION LIMITS SHALL NOT BE DISTURBED.

 4. ALL BRUSH VEGETATION, RUBBISH, ORGANIC SOILS, AND OTHER DEBRIS FROM THE CLEARING AND GRUBBING OPERATIONS, INCLUDING ALL DEBRIS REMAINING FROM PREVIOUS CLEARING AND GRUBBING OPERATIONS, SHALL BE DISPOSED OF IN ACCORDANCE TO AMERICAN GYPSUM'S REQUIREMENTS AND IN ACCORDANCE WITH APPLICABLE LOCAL, STATE, AND FEDERAL
- 5. GROWTH MEDIUM SHALL BE STRIPPED FROM FOUNDATION AREAS AND STOCKPILED AS SHOWN ON DRAWINGS FOR FUTURE RECLAMATION ACTIVITIES

- <u>BEDDING MATERIAL NOTES:</u>

 1. BEDDING MATERIAL IS DEFINED AS ENGINEERED FILL OBTAINED FROM ON—SITE STOCKPILES, EXCAVATION, BORROW SOURCES, OR OTHER AREAS THAT MEET THE REQUIREMENTS OF THESE SPECIFICATIONS.
- 2. BEDDING MATERIAL SHALL BE FREE OF ORGANIC MATERIAL AND FREE OF FROZEN MATERIAL, ICE, SNOW, OR EXCESSIVE
- 3. BEDDING MATERIAL SHALL BE WELL-GRADED. NO GAP-GRADED MATERIAL, AS DETERMINED BY AMERICAN GYPSUM SHALL BE ALLOWED. THE BEDDING MATERIAL SHALL CONSIST OF MATERIAL CONFORMING TO THE FOLLOWING GRADATION LIMITS:

BEDDING MATERIAL GRADATION						
STANDARD SIEVE SIZE	MIN. PERCENT PASSING	MAX. PERCENT PASSING				
#10	100	100				
#40	50	90				
#200	25	70				

- 4. BEDDING MATERIAL SHALL BE PLACED AND SPREAD IN LIFTS NOT EXCEEDING 12 INCHES IN THICKNESS AFTER
- COMPACTION.

 5. AFTER BEDDING MATERIAL PLACEMENT, SPREADING, AND LEVELING TO THE APPROPRIATE LIFT THICKNESS, ALL MATERIAL

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 6. AFTER BEDDING THE SHALL BE UNIFORMLY COMPACTED TO 95.0% OF MAXIMUM DRY DENSITY BY ASTM D698 (STANDARD PROCTOR USING HAND COMPACTION EQUIPMENT).

STRUCTURAL FILL NOTES:

- STRUCTURAL FILL IS DEFINED AS ENGINEERED FILL MATERIAL OBTAINED FROM ON-SITE STOCKPILES, EXCAVATIONS, BORROW SOURCES, OR OTHER AREAS.
- ITRUCTURAL FILL SHALL BE FREE OF ORGANIC MATERIAL AND FREE OF FROZEN MATERIAL, ICE, SNOW, OR EXCESSIVE MOISTURE.
- 3. STRUCTURAL FILL SHALL BE WELL-GRADED. NO GAP-GRADED MATERIAL, AS DETERMINED BY AMERICAN GYPSUM. SHALL BE ALLOWED. THE STRUCTURAL FILL SHALL CONSIST OF MATERIAL CONFORMING TO THE FOLLOWING GRADATION LIMITS:

STRUCTURAL FILL GRADATION						
STANDARD SIEVE SIZE	MIN. PERCENT PASSING	MAX. PERCENT PASSING				
2-INCH	100	100				
#4	30	100				
#50	10	60				
#200	5	20				

- 4. STRUCTURAL FILL SHALL BE PLACED AND SPREAD IN LIFTS NOT EXCEEDING 12 INCHES IN THICKNESS AFTER
- COMPACTION.

 5. AFTER STRUCTURAL FILL PLACEMENT, SPREADING, AND LEVELING TO THE APPROPRIATE LIFT THICKNESS, ALL MATERIAL SHALL BE UNIFORMLY COMPACTED TO 95.0% OF MAXIMUM DRY DENSITY BY ASTM D698 (STANDARD PROCTOR).

INTRABURDEN/OVERBURDEN NOTES:

- 1. THESE SPECIFICATIONS PERTAIN TO INTRABURDEN/OVERBURDEN PLACED AND COMPACTED BY THE OWNERS AS ROAD FILL
 2. INTRABURDEN/OVERBURDEN IS DEFINED AS NON-ACID GENERATING ROCK OR SOIL OBTAINED FROM THE EXCAVATION OF THE OPEN PIT MINING OPERATIONS, EXCAVATIONS AT THE PROJECT SITE, OR OTHER APPROVED AREAS AS DETERMINED BY THE OWNER.
- 3. INTRABURDEN SHALL BE FREE OF ORGANIC MATERIAL AND FREE OF FROZEN MATERIAL, ICE, SNOW, OR EXCESSIVE MOISTURE
- INTRABURDEN/OVERBURDEN SHALL BE WELL-GRADED. NO GAP-GRADED MATERIAL, AS DETERMINED BY AMERICAN GYPSUM, SHALL BE ALLOWED. MAXIMUM PARTICLE SIZE OF INTRABURDEN/OVERBURDEN USED IN ROAD FILLS IS 12 INCHES.
- SHALL BE ALLOWED. MAXIMOM PARTICLE SIZE OF INTRABURDEN/OVERBURDEN OSED IN ROAD FILES IS 12 INCHES.

 S. INTRABURDEN/OVERBURDEN SHALL BE PLACED AND SPREAD IN LIFTS NOT EXCEEDING 18 INCHES AFTER COMPACTION.

 COMPACTION WILL BE ACHIEVED BY CONTROLLED ROUTING OF THE HAULING EQUIPMENT ACROSS THE FILL OR ANY OTHER METHODS APPROVED BY THE ENGINEER. ACCORDINGLY, IT IS NECESSARY THAT THE TRAFFIC ROUTES BE MOVED ACROSS THE FILL TO ACHIEVE UNIFORM COMPACTION AS MUCH AS POSSIBLE.

- RIPRAP NOTES:

 1. RIPRAP IS DEFINED AS HARD, ANGULAR, DURABLE ROCK PARTICLES OBTAINED FROM ON-SITE STOCKPILES OR OTHER APPROVED MATERIALS
- APPROVED MATERIALS.

 RIPRAP SHALL BE FREE OF ORGANIC, OVERSIZED, DELETERIOUS, OR OTHER UNSUITABLE MATERIALS.

 RIPRAP MUST BE HARD, DURABLE AND NOT SUBJECT TO GRAIN CRUSHING. INDIVIDUAL ROCK FRAGMENTS SHALL BE DENSE, SOUND, AND RESISTANT TO ABRASION AND SHALL BE FREE FROM CRACKS, SEAMS, AND OTHER DEFECTS THAT WOULD TEND TO INCREASE THEIR DESTRUCTION FROM WATER AND FROST ACTIONS.

 RIPRAP SHALL BE WELL—GRADED WITHIN THE SPECIFICATION LIMITS WITH A UNIFORM GRADING OF COARSE TO FINE DEPORTED AND CARD CRADED WITHIN THE SPECIFICATION LIMITS WITH A UNIFORM GRADING OF COARSE TO FINE
- PARTICLES, NO GAP-GRADED MATERIAL, AS DETERMINED BY AMERICAN GYPSUM, SHALL BE ALLOWED.
- . RIPRAP SHALL CONSIST OF CLEAN ROCK MATERIAL WITH A D_{50} OF 6 INCHES. EACH PIECE SHALL HAVE NO DIMENSION GREATER THAN THREE TIMES ITS LEAST DIMENSION. RIPRAP SHALL BE PLACED AND SPREAD IN A SINGLE LIFT.

CULVERT PIPE NOTES:

1. CORRUGATED METAL PIPE (CMP) FOR UPPER PIT ACCESS ROAD SHOULD BE 30-INCH DIAMETER 14-GAGE

- 2. CMP FOR EAST PIT ACCESS ROAD SHOULD BE 24-INCH DIAMETER 16-GAGE POLYMER-COATED STEEL

						AF	PPROVED
REFERENCE:	ENGINEER'S SEAL	REVIS	ONS:			DESIGNED BY:	AKB
DATUM IS NAD 83 COLORADO CENTRAL STATE PLANE		REV	DESCRIPTION	BY	DATE	DRAWN BY:	TCH
TOPOGRAPHY IS FROM COMPASSDATA, 2015 AND 2016		0	ISSUED FOR PLAN OF OPERATIONS	AKB	02/2019	CHECKED BY:	AKE
SUPPLEMENTAL TOPOGRAPHY FROM GAMBA, 2018 AND GAMBA, 2019		1	ROAD SNAPSHOTS, MODIFIED 6900 ROAD	AKB	05/2019	APPROVED BY:	PEk
ADDITIONAL INFORMATION FROM USDA NRCS, 2018		2	DISTURBANCE AREAS, BUILDING AREAS	AKB	09/2019		





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