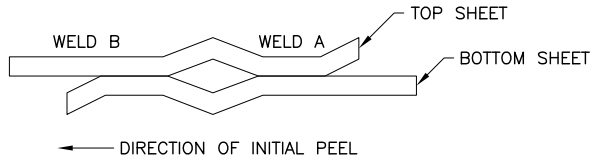




## FIGURES

# SCHEMATIC OF UNTESTED SPECIMEN



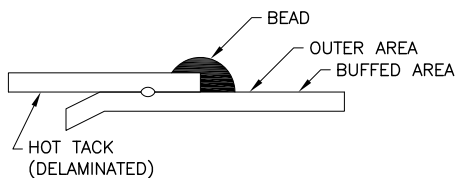
TYPES OF BREAKS	LOCUS-OF BREAK CODE	BREAK DESCRIPTION	CLASSIFICATION <sup>1</sup>
	AD	ADHESION FAILURE	NON-FTB
	BRK	BREAK IN SHEETING. BREAK CAN BE IN EITHER TOP OR BOTTOM SHEET	FTB
	SE1	BREAK IN OUTER EDGE OF SEAM. BREAK CAN BE IN EITHER TOP OR BOTTOM SHEET	FTB
	SE2	BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS	FTB
	AD-BRK	BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE. BREAK CAN BE IN EITHER THE TOP OR BOTTOM SHEET	FTB

<sup>1</sup>FTB = FILM TEAR BOND

P:\Projects\0106.068 CC&V Liner Repair\A-CAD\FIGS\0106.068.003F.dwg-4/17/2024 12:15 PM

		CLIENT <b>CRIPPLE CREEK &amp; VICTOR GOLD MINING COMPANY</b>					
PROJECT <b>VLF2 PHASE 3 STAGE A.1 RECERTIFICATION</b>							
TITLE <b>DESTRUCTIVE SAMPLE TEST CODES FOR DUAL HOT WEDGE FUSION WELDS</b>		<table border="1"> <tr> <td colspan="2">FILENAME 0106.068.003F</td> </tr> <tr> <td>FIGURE NO. <b>1</b></td> <td>REVISION <b>0</b></td> </tr> </table>		FILENAME 0106.068.003F		FIGURE NO. <b>1</b>	REVISION <b>0</b>
FILENAME 0106.068.003F							
FIGURE NO. <b>1</b>	REVISION <b>0</b>						

# SCHEMATIC OF UNTESTED SPECIMEN



TYPES OF BREAKS	LOCUS-OF BREAK CODE	BREAK DESCRIPTION	CLASSIFICATION <sup>1</sup>
	AD1	FAILURE IN ADHESION. SPECIMENS MAY ALSO DELAMINATE UNDER THE BEAD AND BREAK THROUGH THE THIN EXTRUDED MATERIAL IN THE OUTER EDGE	NON-FTB
	AD2	FAILURE IN ADHESION	NON-FTB
	AD-WLD	BREAK THROUGH THE FILLET. BREAK THROUGH THE FILLET RANGE FROM BREAKS STARTING AT THE EDGE OF THE TOP SHEET TO BREAKS THROUGH THE FILLET AFTER SOME ADHESION FAILURE BETWEEN THE FILLET AND THE BOTTOM SHEET	NON-FTB <sup>2</sup>
	SE1	BREAKS AT SEAM EDGE IN THE BOTTOM SHEET. SPECIMENS MAY BREAK ANYWHERE FROM THE BEAD/OUTER AREA EDGE TO THE OUTER AREA/BUFFED AREA EDGE (APPLICABLE TO SHEAR ONLY)	FTB
	SE2	BREAKS AT SEAM EDGE IN THE TOP SHEET. SPECIMENS MAY BREAK ANYWHERE FROM THE BEAD/OUTER AREA EDGE TO THE OUTER AREA/BUFFED AREA EDGE	FTB
	SE3	BREAKS AT SEAM EDGE IN THE BOTTOM SHEET (APPLICABLE TO PEEL ONLY)	FTB
	BRK1	BREAKS IN THE BOTTOM SHEETING. A "B" IN PARENTHESES FOLLOWING THE CODE MEANS THE SPECIMEN BROKE IN THE BUFFED AREA (APPLICABLE TO SHEAR ONLY)	FTB
	BRK2	BREAKS IN THE TOP SHEETING. A "B" IN PARENTHESES FOLLOWING THE CODE MEANS THE SPECIMEN BROKE IN THE BUFFED AREA	FTB
	AD-BRK	BREAKS IN THE BOTTOM SHEETING AFTER SOME ADHESION FAILURE BETWEEN THE FILLET AND THE BOTTOM SHEET (APPLICABLE TO PEEL ONLY)	FTB
	HT	BREAK AT THE EDGE OF THE HOT TACK FOR SPECIMENS WHICH COULD NOT BE DELAMINATED IN THE HOT TACK	NO TEST

<sup>1</sup> FTB = FILM TEAR BOND

<sup>2</sup> ACCEPTANCE OF AD-WLD BREAKS MAY DEPEND ON WHETHER TEST VALUES MEET A MINIMUM SPECIFICATION VALUE AND NOT ON CLASSIFICATION AS A FTB OR NON-FTB BREAK



CLIENT Cripple Creek & Victor Gold Mining Company

PROJECT	VLF2 PHASE 3 STAGE A.1 RECERTIFICATION		
TITLE	DESTRUCTIVE SAMPLE TEST CODES FOR EXTRUSION WELDS WITH LEISTER HEAT SEAMS		
	FIGURE NO.	REVISION	FILENAME
	2	0	0106.068.004F