

<u>Climax Mine</u> Highway 91 - Fremont Pass Climax, CO 80429 Phone (719) 486-7718 Fax (719) 486-2251

July 20, 2023

Mr. Dustin Czapla Environmental Protection Specialist Division of Reclamation, Mining and Safety Department of Natural Resources 1001 E 62nd Ave., Room 215 Denver, Colorado 80216

RE: Climax Mine, Permit No. M-1977-493, Technical Revision 36 – 5-Dam Seepwater Collection Area, Secondary Containment System

Dear Mr. Czapla,

Enclosed please find Technical Revision (TR) 36 that describes plans to construct a secondary containment system to capture and pump back potential overflow or release from Climax's Mayflower Seepage Collection and Clear Ponds. This system will collect, contain and route Mayflower Tailings Storage Facility (TSF) seepage water back into the seepage water management system.

This secondary containment system will be an Environmental Protection Facility (EPF). Climax commits to updating the site's Environmental Protection Plan (EPP) with this system's information in the next EPP update (expected by end of 2023). This submittal is intended to provide information regarding design of the system to satisfy the requirements of Rule 7.3 and to obtain Division approval to initiate construction of the facility. This submittal includes:

• Issued for Bid (IFB) drawings

The TR materials (electronic files) are attached to this letter. The \$1,006.00 fee applicable to a 112d operation has been paid via credit card on the online portal as part of this submittal. We appreciate your review of the attached materials. Please contact me at (719) 486-7633 if you need additional information.

Sincerely,

Eric Detmer, PE Manager, Environmental

Attachment

5-<u>Dam Seepwater Collection Area, Secondary Containment System</u> Submitted with TR-36

Below are descriptions of key project elements associated with the Secondary Containment System Project. Project drawings are also attached.

- The project involves an Environmental Protection Facility (EPF) and is entirely within the currently permitted affected lands boundary.
- The project is intended to prevent events similar to that which occurred on August 5, 2022 at Climax, when a fitting on a primary seepage conveyance pipe failed and a small amount of process water ultimately flowed into Tenmile Creek.
- The project involves relocating a small ~2,500 cy topsoil stockpile from the future pipeline route to another location adjacent to 5-Dam.
- The project involves constructing a cutoff wall, collection sump, and pumping infrastructure downstream of the Mayflower Clear Pond. Any water collected in the sump would be conveyed back to the Mayflower Clear Pond. Pumping infrastructure would consist of an 18-inch diameter HDPE intake pipe from the sump to a wet well, a wet well, submersible pump (with redundant spare in the wet well), and an 8-inch diameter HDPE pipeline from the pumps to the Clear Pond. The wet well and pumps would be enclosed in a small 12' x 12' building. This system is similar to another seepwater secondary containment below Robinson Lake.
- PE-stamped as-built drawings certifying construction is/was completed in accordance with the plans will be submitted to DRMS upon completion.
- The facility will be included in the next update of the Climax EPP (estimated in December 2023).

5 DAM SEEPWATER COLLECTION AREA SECONDARY CONTAINMENT SYSTEM



NC NC	. DATE 06/23	MADE BY CKD. BY SAA SMM	REMARKS ISSUE FOR BIDDING	"This drawing together with any and all additions, corrections, changes and alterations thereof is the property of Climax Molybdenum Company and is	he 0 PANNING NO. REFERENCE	🔁 Climax Molybdenum	5 DAM SEEPWATER COLLECTION AREA	Climax Molybdenur ^{Climax,}	im Climax Mine
				furnished on the express condition that it shall not be reproduced, copied, lent, or disposed of		A Freeport-McMoRan Company	SECONDARY CONTAINMENT SYSTEM	SAA 01/23	PROJECT NUMBER 1051.19.17
REVI				directly or indirectly, nor used for any other purpose than for which it is specifically furnished		W. W. WHEELER 3700 S. INCA STREET ENGLEWOOD, CO 80110-3405	COVER SHEET	SMM 01/23	DRAWING NO.
				Minout the prior written consent of sala climax Molybdenum Company."	ш 2	Water Resources Engineers	DRAWING INDEX AND LOCATION MAP	ACCEPTED BY	6-807-00101

DRAWING INDEX								
DRAWING NO.	DRAWING TITLE							
	Drawings: General							
6-807-00101	COVER SHEET - DRAWING INDEX AND LOCATION MAP							
6-807-00102	GENERAL ARRANGEMENT - SITE PLAN							
	Drawings: Instrumentation and Control							
6-807-00103	PIPING AND INSTRUMENTATION DIAGRAM							
	Drawings: Civil							
6-807-00104	SEEPAGE CUTOFF AND PUMP STATION - PLAN AND PROFILE							
6-807-00105	GENERAL ARRANGEMENT - CULVERT INLET CUTOFF							
6-807-00106	DISCHARGE PIPELINE - PLAN AND PROFILE							
6-807-00107	24" DIA. CULVERT - PLAN AND PROFILE							
6-807-00108	MISCELLANEOUS CIVIL DETAILS - SECTIONS							
	Drawings: Mechanical							
6-807-00109	PUMP BUILDING - PLAN, SECTIONS AND DETAILS							
6-807-00110	MISCELLANEOUS DETAILS							
6-807-00111	MATERIAL LIST							
	Drawings: Structural							
6-807-00112	STRUCTURAL NOTES							
6-807-00113	ISOMETRICS AT CULVERT							
6-807-00114	PLANS AT CULVERT							
6-807-00115	SECTIONS AT CULVERT							
6-807-00116	FOUNDATION DETAILS							
6-807-00117	FOUNDATION DETAILS							



PROJECT VICINITY MAP



NOTES:
 IV. IC.

 1.
 PROJECT LAYOUT IS BASED ON THE CLIMAX SITE SPECIFIC

 COORDINATE SYSTEM.
 2.

 BASE TOPOGRAPHIC MAPPING FROM 2016 AERIAL SURVEY.
 THE LOCATION OF THE EXISTING UTILITIES SHOWN ON .3. THESE DRAWINGS IS APPROXIMATE. FOLLOW CLIMAX BLUESTAKE PROCEDURES PRIOR TO EXCAVATION. MAYFLOWER SECONDARY SEEPAGE PUMP STATION (REF. DWG. 109) SEEPAGE CUTOFF WALL (REF. DWG. 112) COLLECTION POND EXISTING 120" DIA. CMP CULVERT (D) Climax Molybdenum Climax Mine **5 DAM SEEPWATER COLLECTION AREA**

CONDARY CONTAINMENT SYSTEM	SAA	01/23	PROJECT NUMBER 1051.19.17
GENERAL ARRANGEMENT	CHECKED BY SMM	01/23	DRAWING NO.
SITE PLAN	ACCEPTED BY		6-807-00102

807-PU-:	8	
SERVICE:	SEEPAGE PUMP	SE
MAKE:	TSURUMI	M
MODEL:	50SFQ2.75	M
CAPACITY:	75 GPM	CA
DISCHARGE:	21 FT HEAD	DI
RPM:	3600	RF
HP:	1	HF



NOTES: 1. ADD 807 PREFIX TO ALL VALVE AND INSTRUMENT IDENTIFICATION NUMBERS.

s	NO. DATE 06/23	MADE BY CKD. B' SAA SMM	REMARKS ISSUE FOR BIDDING	"This drawing together with any and all additions, corrections, changes and alterations thereof is the property of Climax Malybdenum Company and is	SDWO	AWING NO. REFERENCE	Climax Molybdenum	5 DAM SEEPWATER COLLECTION AREA	Climax Molybdenum Climax Mine Climax, CO		
SION				furnished on the express condition that it shall not be reproduced, copied, lent, or disposed of			A Freeport-McMoRan Company	SECONDARY CONTAINMENT SYSTEM	SAA	01/23	PROJECT NUMBER 1051.19.17
				directly or indirectly, nor used for any other purpose than for which it is specifically furnished without the crist written concret of order of the			W.W.WHEELER 3700 S. INCA STREET ENGLEWOOD, CO 80110-3405	PIPING AND INSTRUMENTATION DIAGRAM	CHECKED BY SMM	01/23	DRAWING NO.
_				Molybdenum Company."			ASSOCIATES, INC 303-761-4130 Water Resources Engineers		ACCEPTED BY		6-807-00103

807-PU-:	1002
SERVICE:	SEEPAGE PUMP
MAKE:	TSURUMI
MODEL:	80SFQ23.7
CAPACITY:	250 GPM
DISCHARGE:	31 FT HEAD
RPM:	3600
HP:	5

807-PU-1003

SERVICE:	FUTURI
4AKE:	TBD
10DEL:	TBD
CAPACITY:	TBD
DISCHARGE:	TBD
RPM:	TBD
HP:	TBD

MAYFLOWER PUMP STATION



CONDARY CONTAINMENT SYSTEM	SAA	01/23	1051.19.17
PAGE CUTOFF AND PUMP STATION	CHECKED BY SMM	01/23	DRAWING NO.
PLAN AND PROFILE	ACCEPTED BY		6-807-00104



NO.	DATE 06/23	MADE BY CKD. BY SAA SMM	REMARKS ISSUE FOR BIDDING	"This drawing together with any and all additions, corrections, changes and alterations thereof is the property of Climax Molybdenum Company and is	S DRAWING NO.	REFERENCE	🔁 Climax Molybdenum	5 DAM S
				furnished on the express condition that it shall not be reproduced, copied, lent, or disposed of directly or indirectly, nor used for any other	ENCE		A Freeport-McMoRan Company	SEC
				purpose than for which it is specifically furnished without the prior written consent of said Climax Molybdenum Company."	REFERI		W.W.WHEELER ASSOCIATES, INC Water Resources Engineers ASSOCIATES, INC Water Resources Engineers	







	NO. DATE	MADE BY	CKD. BY	REMARKS	"This drawing together with any and all additions.	O DRAWING NO.	REFERENCE		
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					Walibdooum Company"	Щ.		& ASSOCIATES, INC 303-761-4130	
					worybaenam company.	α.		Water Resources Engineers	





SEEPWATER COLLECTION AREA	Climax CO				
ONDARY CONTAINMENT SYSTEM		01/23	PROJECT NUMBER 1051.19.17		
MISCELLANEOUS DETAILS	CHECKED BY SMM	01/23	DRAWING NO.		
	ACCEPTED BY		6-807-00110		

			MATERIAL LIST						MATERIAL LIST		
ITEM NO.	UNIT	QTY	DESCRIPTION	PURCHASER	NOTES / LOCATION	ITEM NO.	UNIT	QTY	DESCRIPTION	PURCHASER	NOTES / LOCATION
HDPE PIP	AND FIT	TINGS	1			PUMP STATION EQUIPMENT AND INSTRUMENTS					
100	15	650	8" IPS DR 21 HDPE PIPE, PE4710, 50' LENGTHS, IN ACCORDANCE WITH SPECIFICATION 02530:	OWNER	STATION 0+00 TO 6+32. APPROX. 10	400	EA	1	SUBMERSIBLE PUMP, TSURUMI MODEL 50SFQ2.75, 1 HP, 316SS, 75 GPM AT 21-FT TDH.	OWNER	PUMP STATION
100	LF	050	HDPE PIPE.	OWNER	EXTRA.	401	EA	1	SUBMERSIBLE PUMP, TSURUMI MODEL 80SFQ23.7, 5 HP, 316SS, 250 GPM AT 31-FT TDH.	OWNER	PUMP STATION
101	EA	1	8" X 6" IPS DR 21 HDPE MOLDED REDUCER, PE4710, IN ACCORDANCE WITH SPECIFICATION	OWNER	STATION 0+05	402	EA	1	7.5 KW ELECTRIC UNIT HEATER	OWNER	PUMP STATION
102	EA	1	6" IPS DR 21 HDPE FLANGE ADAPTER, PE 4710, IN ACCORDANCE WITH SPECIFICATION 02530: HDPE PIPE.	OWNER	STATION 0+05	403	EA	1	JIB CRANE BY HARRINGTON WITH 10 FT REACH, 360-DEGREE SWIVEL, CHAIN OPERATED HOIST, 1000 LB. CAPACITY, STANDARD FINISH.	CONTRACTOR	PUMP STATION
103	EA	1	6" IPS BACKING RING, EPOXY COATED DUCTILE IRON, PRESSURE RATED MIN. 100 PSI, IPP DELTAFLEX BUP-SDR21, IN ACCORDANCE WITH SPECIFICATION 02530: HDPE PIPE.	OWNER	STATION 0+05	404	EA	1	ICE-AWAY BY AIR-O-LATOR CORP., MODEL #IA-5, 1/2 HP, 115-V, 100' CORD. WITH PE FLOAT AND PROPELLER GUARD.	OWNER	PUMP STATION
104	EA	1	8" IPS DR 21 HDPE 90 DEG. MOLDED ELBOW, PE4710, IN ACCORDANCE WITH SPECIFICATION 02530: HDPE PIPE.	OWNER	STATION 6+32	405	EA	1	FLOW METER FOR 6" DIA. 316SS PIPE. ENDRESS & HAUSER PROSONIC 91W W/ LOCAL DISPLAY, 4-20 MA.	OWNER	PUMP STATION
105	EA	2	8" IPS DR 21 HDPE 45 DEG. MOLDED ELBOW, PE4710, IN ACCORDANCE WITH SPECIFICATION 02530: HDPE PIPE.	OWNER	STATION 6+32	406	EA	1	SUMP LEVEL INDICATOR - VEGA VEGAPULS 31, ON-SITE DISPLAY, 4-20 MA, MIN. 20 FEET RANGE.	OWNER	PUMP STATION
106	EA	1	8" IPS DR 21 HDPE MOLDED TEE, PE4710, IN ACCORDANCE WITH SPECIFICATION 02530: HDPE PIPE.	OWNER	STATION 6+32	407	EA	1	HEADER PRESSURE INDICATOR - VEGA VEGABAR 28 PRESSURE SENSOR WITH VEGADIS EXTERNAL DISPLAY, 4-20 MA	OWNER	PUMP STATION
107	EA	1	8" IPS DR 21 HDPE FLANGE ADAPTER, PE 4710, IN ACCORDANCE WITH SPECIFICATION 02530:	OWNER	STATION 6+32	STRUCTU	RAL				
108	EA	1	8" IPS BACKING RING, EPOXY COATED DUCTILE IRON, PRESSURE RATED MIN. 100 PSI, IPP DEI TAFI FX BUP-SDR21. IN ACCORDANCE WITH SPECIFICATION 02530: HDPF PIPE.	OWNER	STATION 6+32	500	EA	1	PUMP STATION BUILDING, 12' W X 15' L X 8' H, ALL METAL CONSTRUCTION, PER SPECIFICATIONS 13300 AND DRAWING 6-807-00109.	OWNER	PUMP STATION
109	LF	540	24" DUAL-WALL CORRUGATED HDPE PIPE, GASKETED WATERTIGHT JOINTS	CONTRACTOR	BYPASS CULVERT. APPROX. 20' EXTRA.	501	FΔ	1	72" ID PRECAST CONCRETE MANHOLE: BASE RISER W/ INTEGRAL BASE SLAB (5' TALL), 2 EA. RISER SECTIONS (6' TALL), RISER SECTION (2'-10" TALL) WITH SQUARE TOP, ALL WITH STD.	OWNER	PLIMP STATION WET WELL
110	EA	1	24" DUAL-WALL CORRUGATED HDPE 45 DEG. ELBOW, GASKETED WATERTIGHT JOINTS	CONTRACTOR	BYPASS CULVERT	501			MANHOLE LADDER RUNGS (SIZE AND SPACE PER MANUFACTURERS RECOMMENDATIONS),	OWNER	FORF STATION WET WELL
111	EA	1	HDPE FLARED END SECTION FOR 24" CHDPE PIPE	CONTRACTOR	BYPASS CULVERT				PUMP STATION BASE SLAB REINFORCED CONCRETE IN ACCORDANCE WITH SPECIFICATION		
112	LF	40	18" DUAL-WALL CORRUGATED HDPE PIPE, GASKETED WATERTIGHT JOINTS	CONTRACTOR	PUMP STATION INTAKE LINE	502	Lot	1	03300: CAST-IN-PLACE CONCRETE	CONTRACTOR	PUMP STATION
STEEL/PV	C/RUBBEI	R PIPE A				503	Lot	1	CULVERT INLET CUTOFF WALL REINFORCED CONCRETE, IN ACCORDANCE WITH SPECIFICATION 03300: CAST-IN-PLACE CONCRETE	CONTRACTOR	CULVERT INLET CUTOFF WALL
200	EA	1	8" PVC BLIND FLANGE, MIN. 25 PSI, 150# DRILLING	CONTRACTOR		504	EA	4	STEEL PIPE SUPPORT FOR 6" CS PIPE W/ STANCHION BASE PLATE. ANVIL 63T OR APPROVED	CONTRACTOR	PUMP STATION PIPE SUPPORTS
201		16	0 DIA. SCH 10 31055 PIPE, ASTM A312	CONTRACTOR					STEEL DIPE SUPPORT FOR 3" CS DIPE W/ STANCHION BASE DI ATE ANVIL 63T OR APPROVED		
202	LF	16	5 DIA. SCH 10 31655 PIPE, ASTM ASIZ	CONTRACTOR	PIPELINE DRAIN	505	EA	1	EQUIVALENT. PLAIN FINISH	CONTRACTOR	PUMP STATION PIPE SUPPORTS
203	EA	1	FOR APPROVAL.	CONTRACTOR	PUMP STATION	506	EA	1	STEEL PIPE SUPPORT FOR 2" CS PIPE W/ STANCHION BASE PLATE. ANVIL 63T OR APPROVED EQUIVALENT. PLAIN FINISH	CONTRACTOR	PUMP STATION PIPE SUPPORTS
204	EA	1	FOR APPROVAL.	CONTRACTOR	PUMP STATION	507	Lot	1	WET WELL GRATING, IN ACCORDANCE WITH DRAWING 6-807-00110.	CONTRACTOR	PUMP STATION
205	EA	2	6" DIA. SCH 10 316SS TEE, WELD FITTING, ASTM A182	CONTRACTOR	PUMP STATION	508	EA	1	GRATING SUPPORT BEAM ASSEMBLY, IN ACCORDANCE WITH DRAWING 6-807-00110.	CONTRACTOR	PUMP STATION
206	EA	2	6" DIA. SCH 10 316SS 90-DEG. ELBOW, WELD FITTING, ASTM A182	CONTRACTOR	PUMP STATION	509	EA	1	U CLAMP FOR BOLTING 8.625" OD HDPE PIPE TO CONCRETE WALL, 316 SS	CONTRACTOR	PIPELINE DISCHARGE
207	EA	1	3" DIA. SCH 10 316SS 90-DEG. ELBOW, WELD FITTING, ASTM A182	CONTRACTOR	PUMP STATION	MISCELLA	NEOUS				
208	EA	2	6" 150 LB. BLIND FLANGE, 316 STAINLESS STEEL, RAISED FACE, ANSI B16.5	CONTRACTOR	PUMP STATION	600	LF	650	PIPE TRACER WIRE, PER DRAWINGS AND SPECIFICATION 02530: HDPE PIPE	CONTRACTOR	8" PIPELINE
209	EA	2	6" 150 LB. SLIP-ON FLANGE, 316 STAINLESS STEEL, RAISED FACE, ANSI B16.5	CONTRACTOR	PUMP STATION	601	LF	650	PIPE WARNING TAPE, PER DRAWINGS AND SPECIFICATION 02530: HDPE PIPE	CONTRACTOR	8" PIPELINE
210	EA	1	6" 150 LB. WELDNECK FLANGE, 316 STAINLESS STEEL, RAISED FACE, ANSI B16.5	CONTRACTOR	PUMP STATION	602	CY	75	GRANULAR PIPE BEDDING, IN ACCORDANCE WITH SPECIFICATION 02330: EARTHWORK	CONTRACTOR	8" PIPELINE BEDDING
211	EA	2	3" 150 LB. SLIP-ON FLANGE, 316 STAINLESS STEEL, RAISED FACE, ANSI B16.5	CONTRACTOR	PIPELINE DRAIN	603	CY	150	GRANULAR PIPE BEDDING, IN ACCORDANCE WITH SPECIFICATION 02330: EARTHWORK	CONTRACTOR	24" CULVERT BEDDING
212	EA	1	6" X 6" X 3" SCH 10 316SS REDUCING TEE, WELD FITTING, ASTM A182	CONTRACTOR	PIPELINE DRAIN	604	CY	50	STRUCTURAL SUBGRADE GRAVEL, IN ACCORDANCE WITH SPECIFICATION 02330:	CONTRACTOR	PUMP STATION, CUTOFF WALL
213	EA	1	12" DIA. SCH 10 316SS PIPE SPOOL, ASTM A312, 1'6" LONG, 150 LB. FLANGE ON ONE END.	CONTRACTOR	CULVERT CUTOFF WALL DRAIN	605	Lot	1		CONTRACTOR	
214	EA	1	12" 150 LB. BLIND FLANGE, 316 STAINLESS STEEL, RAISED FACE, ANSI B16.5	CONTRACTOR	CULVERT CUTOFF WALL DRAIN	606	EOL	1	VALVE CURB BOX CONTRACTOR TO DETERMINE MODEL PART NUMBER AND LENGTH		
215	LF	20	LENGTH.	OWNER	PUMP STATION	000		1		CONTRACTOR	FIFELINE DRAIN
216	LF	20	3" DIA. PUMP DISCHARGE HOSE. QUICK CONNECT ENDS. 50 PSI MIN. RATING. VERIFY LENGTH.	OWNER	PUMP STATION	NOTES:	ALI MATERIA	LS FOR CON	STRUCTION ARE LISTED. SMALL ITEMS SUCH AS GROUT. CONCRETE.		
217	EA	1	2" NPT X QUICK CONNECT TRANSITION FITTING.	CONTRACTOR	PUMP STATION	REBA	R, BOLTS, BL	SHINGS, SEA	ALANT, ETC. ARE NOT LISTED. IT IS THE CONTRACTOR'S		
218	EA	1	3" NPT X QUICK CONNECT TRANSITION FITTING.	CONTRACTOR	PUMP STATION	RESP 2 NO F	ONSIBILITY 1	O PROVIDE	ALL MATERIALS REQUIRED TO COMPLETE THE PROJECT.		
219 EA 4 6" PIPE BOLLARD, 9 FEET LONG, SCH 40. CONTRACTOR		CONTRACTOR	PUMP STATION, PIPELINE DISCHARGE	3. SUBM 4. SUBM	IT SHOP DR/	WINGS TO E	INGINEER FOR APPROVAL BEFORE PURCHASE. IGINEER FOR APPROVAL IN ACCORDANCE WITH THE SPECIFICATIONS.				
VALVES						5. CONT	RACTOR IS F	RESPONSIBLE	FOR VERIFYING ITEMS AND QUANTITIES IN MATERIAL LIST ABOVE.		
300	EA	1	1/2" NPT COMBINATION AIR VALVE, 1" DEZURIK/APCO ASU COMBINATION AIR VALVE W/ 1" TO 1/2" NPT BUSHING, ALL 316 SS CONSTRUCTION.	CONTRACTOR	PUMP STATION						
301	EA	1	3" BURIED SERVICE GATE VALVE, MUELLER MODEL A-2362, FLANGED ENDS, 2" NUT, RIGHT OPEN	CONTRACTOR	PIPELINE DRAIN						
302	EA	2	1/2" NPT BALL VALVE, 316 SS, LEVER HANDLE, APOLLO MODEL 76F OR EQUAL.	CONTRACTOR	PUMP STATION						
303	EA	1	3" NPT BALL VALVE, 316 SS, LEVER HANDLE, APOLLO MODEL 76F OR EQUAL.	CONTRACTOR	PUMP STATION						
304	EA	1	2" NPT BALL VALVE, 316 SS, LEVER HANDLE, APOLLO MODEL 76F OR EQUAL.	CONTRACTOR	PUMP STATION						
305	EA	1	3" NPT Check Valve, In-line Spring Assisted, Durachoice Model VCSL1-200, 316 SS	CONTRACTOR	PUMP STATION						
306	EA	1	2" NPT Check Valve, In-line Spring Assisted, Durachoice Model VCSL1-300, 316 SS	CONTRACTOR	PUMP STATION						

051.1	NO	DATE		CKD BY		REMARKS			DRAWING NO	DEEDEMAE	 		
\1051.19\1		06/23	SAA	SMM	ISSUE FOR BIDDING		This drawing together with any and all additions, corrections, changes and alterations thereof is the property of Climax Molybdenum Company and is furnished on the express condition that it shall not be reproduced cooled leat or dimosed of	CE DWGS			A Freeport-McM	Molybdenum ^{joRan} Company	
R:\1000\1051	REVIS						not be reproduced, copied, lent, or disposed of directly or indirectly, nor used for any other purpose than for which it is specifically furnished without the prior written consent of said Climax Molybdenum Company."	REFERENC			W.W.WHEELER & ASSOCIATES, INC Water Resources Engineers	3700 S. INCA STREET ENGLEWOOD, CO 80110-3405 303-761-4130	

5 DAM SEEPWATER COLLECTION AREA	Climax Molybdenum Climax Mine Climax, CO			
SECONDARY CONTAINMENT SYSTEM	MADE BY SAA	01/23	PROJECT NUMBER 1051.19.17	
MATERIAL LIST	CHECKED BY SMM	01/23	DRAWING NO.	
	ACCEPTED BY		6-807-00111	

GENERAL NOTES

DESIGN CRITERIA

Code:	International Building Code (IBC),	2018 E
Soil Loads:	Density EFP, dry EFP, wet	120 pc 60 pcf 90 pcf
Wind:	Velocity (ultimate) Exposure	115 m; C
Seismic:	Seismic Design Category B	

GENERAL CONDITIONS AND REQUIREMENTS

FOUNDATION

2.

17

- The use of these drawings constitutes a contractual agreement between the Contractor and the Owner. Thus, these Contract Documents take precedence over trade practices and third party specifications. The term "Engineer" shall be taken to mean the Structural Engineer of Record. Third party entries are specifically noted as "Professional Engineer," "Contractor's Engineer," and the structural Engineer of Record. Third party entries are specifically noted as "Professional Engineer," "Contractor's Engineer," and the structural engineer," etc. Contractor is responsible for obtaining access to all codes, standards, specifications, reports, third party literature, etc. referenced in these documents. Contractor shall field measure and verify all existing conditions and dimensions at job site. In the event that existing conditions or dimensions vary from those shown on the drawings, Contractor shall notify the Engineer so proper adjustments can be made.
- can be made. Contractor shall check and verify all dimension and other information shown on structural drawings with those shown and non-structural, including architectural and other disciplines. Contractor shall notify the Engineer of any discrepancies between structural and non-strucral drawings, or with structural drawings. When such discrepancies occur, the most stringent requirements shall govern unless written clarification is obtained from the Engineer.
- All Contractors, Subcontractors, Fabricators, Suppliers, and other joistier personnel shall at all times comply with the Occupational Safety and Health Administration (OSHA) Standards 29 CFR, Parts 1910 ("Occupational Safety and Health Standards") and 1926 ("Safety and Health Regulations for Construction").
- Drawings represent a finished product, and do not address the means and methods necessary to complete the construction Drawings represent a finished product, and do not address the means and methods necessary to complete the construction. During the reaction of the structure, the Contractor shall be responsible for temporary bracing to withstand all loads to which the structure may be subjected, including lateral loads, stockpiles of material and equipment. Such bracing shall be left in place as long as required for safety, and until all structural framing and diaphragms are in place with connections complete. The term "provide' as used herein shall mean that Contractor shall furnish and install said item, including all construction, equipment, materials, etc., for a complete, finished installation. Installation of propitetary products shall comply with all manufacturer's specifications and recommendations, unless otherwise noted. Product substitutions shall be subject to Engineer's review. Details noted 'Typical' apply to all comparable conditions. Where no specific details are shown, constructions shall conform to the comparable work defined elsewhere on the project. Deviations from these Contract Documents are not permitted, unless coordinated with the Architect or Engineer. Third Party Quality Control: Contractor shall provide Engineer with copies of all third party structural field observation reports and test results immediately upon receipt.

- Third any dealing obtained solution is obtained with ported trighted with opposite and party statement into deservation reports and test results immediately upon receipt. Third Party Engineered Systems: All references to "Professional Engineer" or "P.E." shall be taken to mean a Professional Engineer currently registered in the project's jurisdiction with experience in the specific discipline of the engineer dystem. Construction documents are copyrighted and shall not be reproduced without written authorization from the Engineer.
- authorization from the Engineer 15. 16.
- authorization from the Engineer.'
 Items requiring review by the Engineer, such as shop drawings, product substitutions, requests for field observations, etc.,
 shall be brought to the Engineer's attention with sufficient notice to allow the Engineer a reasonable review period.
 The Engineer's scope of services does not include design and/or analysis of conditions resulting from Contractor errors or
 changes, nor does it include review of reissued submitts that were originally rejected. In these cases, the Contractor shall
 be subject to reimbursing the Owner for additional services incurred by the Engineer.
 Structural Drawings are not stand-alone documents, and are intended to be used in conjunction with Civil, Architectural,
 Mechanical and Electrical drawings, plus all drawing from other disciplines. Structural material that are used in a nonstructural applications are subject to the Structural General Notes. The Contractor shall coordinate all requirements of the
 Contract Documents into the Work.
- Contract Documents into the Work. Coordinate size and location of all openings, blockouts, floor depressions, curbs, etc. with Civil, Architectural, Mechanical, Electrical drawings, etc. as applicable, and reinforce notches, blockouts, etc. are prohibited in structural members unless specifically shown on the drawings or coordinated with the Engineer.
- Do not scale drawings. 19.
- Where discrepancies exist among Drawings and General Notes, the most stringent requirements shall govern.

SUBMISSIONS

- General Contractor shall check and stamp all shop drawing before submitting to Engineer. Unchecked submittals and /or submittals that substantially deviate from the Contract Documents will be returned without review. As a minimum, shop drawings shall include comprehensive layouts, member sizes, fabrication requirements and connections as required to demonstrate complete understanding of the structural system to be constructed. Refer to individual material general notes for additional requirements. Product catalog pages and reproductions of Contract Documents do not demonstrate the required understanding of the for the two medication of explorements of a contract Documents do not demonstrate the required understanding of the
- structural intent, and will be returned without review.
- succura intern, and win be returned without review. General Contractor shall submit shop drawings and proprietary documentation in a timely manner to permit minimum ten working days for review by Engineer. Contractor shall coordinate construction schedule to account for correction of errors and resubmittals, if required
- Engineer's review of shop drawings does not receive Contractor of responsibility to follow all requirements of the Contract 16.
- Documents. General Contractor shall submit in writing any requests to modify the Contract Documents. Such requests shall not be considered accepted until they have been specifically address by the Engineer. Shop drawing alone do not constitute "in writing", unless specific proposed changes are clearly identified. Proposed changes shall be coordinated by the individual initiating the change.
- Initiality due change. Deferred submittals are required for the following items. The Contractor shall submit these items to the Building Department after review by the Architect and /or Engineer. a. Non-structural component attachment to structure.

NON-STRUCTURAL BUILDING COMPONENTS

Wind and seismic design of non-structural building components not otherwise defined in the structural drawings, including but not limited to partitions, suspended ceilings, mechanical and electrical equipment, piping, signage, lighting, etc. is outside the scope of the structural work. G.C. shall employ engineering services for the design and detailing of non-structural building components, including attachments to the primary building of the structure. Wind and seismic design of components and their attachment to structure shall be in accordance with Sections 1609.1 and 1613.1 of the IBC, and shall be supervised by a P.E. registered in the jurisdiction of the project. G.C. shall submit stamped designs to the Engineer and, if required by the governing jurisdiction, the Building Official.

DISCLAIMER

06/27/23

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- Foundations are designed using presumed bearing values noted below. Contractor shall provide written open excavation inspection report by a Geotechnical Professional Engineer prior to forming or placing foundation concrete. Foundation syster is subject to change based on report findings. Contractor shall follow all recommendations of report including modifying the foundation system in accordance with revised design. All footings shall rest on solid undisturbed soil or approved compacted fill. Assumed maximum design bearing capacity is 4000 net.
- 1000 pst All footings shall be the exact size and shape as shown in the structural drawings; no larger, no smaller

- No footings or foundation walls shall be poured before observation by the Engineer. No concrete shall be poured in excavation containing wall or on frozen ground, Backfill shall be placed against both sides of walls and piers simultaneously. Use only hand operated tools for compaction adjacent to foundation walls. Do not backfill until building walls have cured a minimum of 7 days, and cantilevered retaining wall have cured a minimum of 28 days. Refer to Geotechnical Report, architectural drawings and/or civil drawings for complete site grading, drainage, subgrade
- preparation and engineered fill requirements. Slope exterior grades away from foundation in all directions. All roof downspouts and drains shall discharge well beyond the limits of all backfill, and water shall not be allowed to pond adjacent to the building. Assumed equivalent fluid pressure of saturated soil against retaining walls = 90 pcf.

CONCRETE MIX DESIGN MATRIX										
	Unit	Cement	Max.	% Air	Du	rability Exp	osure Clas	s		
Intended Use	28 days	Weight	Туре	w/cm	Content	Frz./Thaw	Sulfate	Water	Corrosion	
Footings/Walls	4.5 ksi	145 pcf	11	0.45	4-6	F2	S2	W2	C2	
xterior Slab-on-Grade	4.5 ksi	145 pcf	11	0.45	4-6	F2	S2	W2	C2	
nterior Slabs-on-Grade	4.5 ksi	145 pcf	11	0.45	2	F0	S1	W0	C2	

- Concrete mixes shall conform to the above table, unless noted otherwise. Mixes shall comply with all durability requirements specified in Chapter 19 of ACI-318, based on the specified exposure class. If discrepancies exist between Chapter 19 and the
- above table, the most stringent requirements shall govern. Material and workmanship shall be in accordance with the requirements of the American Concrete Institute "Building Code Requirements for Reinforced Concrete" (ACI 301, latest edition), and "Specifications for Structural Concrete" (ACI 301, latest
- All Cement shall conform to ASTM C 150. All fly ash and natural pozzolans shall conform to ASTM C 618. All aggregates shall conform to C 333 (NW) and/or C 330 (LW), as applicable. Water shall conform to ASTM C 1602. All concrete shall have a minimum cement content of 540 lbs. per cubic yard, unless noted otherwise. Fly ash shall be used, and shall comprise no less than 15% and not more than 25% of cementitious material. Maximum aggregate size is 3/4*, unless noted otherwise. Calcium Chloride shall not be added to concrete. Reinforcing bars shall be deformed bars and shall conform to ASTM A 615, Grade 60, unless noted otherwise. All stirrups and column lise shall conform to ASTM A 615, Grade 40. Weldable reinforcement shall conform to ASTM A 706, Grade 60. Reinforcing bars shall be detailed on the shop drawing in accordance with the American Concrete Institute "ACI Detailing Manuar" (ACI SP-66, latest edition), unless noted otherwise. Cast-in-place steel anchor bolts shall conform to ASTM F1554, Grade 30, unless noted otherwise. Bar bending details and placing drawings shall be in accordance with the "Manual of Standard Practice for Detailing Reinforced Concrete Structures" (ACI 315, latest edition). Bar supports, chairs, spacers and rebar positioners shall be used to place all bars in the exact location specified on the drawings. Wire adequately at intersections to hold bars firmly in position while concrete is placed. Bar supports, chairs and spacers which rest on or against an exposed surface shall be hol-dipped glavanized. Continuous bars shall ap and towis hall project adequately to provide a Class B splice, but not less than 12 inches, unless

- 10
- Continuous bars shall lap and dowels shall project adequately to provide a Class B splice, but not less than 12 inches, unless
- Stirrups, ties, footing dowels and cantilevered reinforcement shall terminate in a standard hook at the free end(s) of the bar,
- See mechanical and electrical drawing for additional openings, depressions, curbs, floor finishes, inserts and other embedded
- opening that exceeds 24" in either direction. Extend bars 24" beyond each side of opening

<u> </u>
ENT OF SPECIAL INSPECTION
Il inspection shall conform to the requirements of Section 109 of the Internation ternational Building Code. he owner is required to employ inspectors and special inspectors, who shall su ompletion of their work, the inspectors and special inspectors shall submit a fir proved set of Confract Documents and the applicable workmanship provision spectors and special inspector shall be qualified person(s) who demonstrate the General Contractor conduction coordinate with inspectors and special inspectors special inspection is required for all activities defined herein that occur for this phe Engineer of Record shall not be considered a Special Inspector. The Engineer of Record shall be provided jobsite access to conduct quality assi
REQUIRED VERIFI
VERIFICATION AND INSPECTION
Verify materials below shallow foundations are adequate to achieve the desig Verify excavations are extended to proper depth and have reached proper ma
Perform classification and testing of compacted fill materials Verify use of proper materials, densities, and lift thicknesses during placemen Prote to placement of compacted fill observe subracted and work, that site back
Filor to placement of compacted init, observe subgrade and verify that site has

REQUIRED VERIFICATION AND INSPECTION OF CONCRETE CONSTRUCTION Verification of slump, density, temperature and air content as delivered to the project site in accordance with Chapter 3 of ACI 318 and its refer Verification of fc in accordance with ACI 363.2R and its referenced ASTM standards VERIFICATION AND INSPECTION Inspection of reinforcing steel and placement Inspection of reinforcing steel welding in accordance with IBC 2012 Table 1 Item 2b Inspection of anchors cast in concrete where allowable loads have been in where strength design is used Inspection of anchors post-installed in hardened concrete members Verifying use of required design mix At the time fresh concrete in sampled to fabricate specimens for strength te slump and air content tests, and determine the temperature of the concrete Inspection of concrete and shotcrete placement for proper application techn Inspection of maintenance of specified curing temperature and techniques Verification of in-situ concrete strength prior to removal of shores and forms and structural slabs Inspect formwork for shape, location, and dimensions of the concrete mem 10.

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	Molybdenum Company."	2				Water Resources Engineers FAX 3U3-761-28U2	

- CONCRETE

 - 2 All Cement shall conform to ASTM C 150. All fly ash and natural pozzolans shall conform to ASTM C 618. All aggregates

noted other

- unless noted othe

items. Where other reinforcing is not required by the drawings, (2) #5 bars shall be located at all sides of, and adjacent to, every

C. Columns, girders and beams (principle reinforcement, ties and stirrups) 1 1/2" D. Slabs and Walls ..

11. 12.

SPECIAL INSPECTION AND TESTS

nal Building Code. All Special Inspection shall conform to the requirements of Chapter 17 of the

submit copies of all reports to the owner, architect, structural engineer, and the Building Department. Upon inal signed report stating whether the work was, to the best of their knowledge, in conformance with the ns of the Building Code. competence in their respective type of construction to the satisfaction of the Building Official. to incorporate the inspection schedule into the overall project construction schedule.

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ICATION AND INSPECTION OF SOILS									
	CONTINUOUS	PERIODIC							
ign bearing capacity	-	Х							
naterial	-	X							
	-	X							
ent and compaction of compacted fill	X	-							
as been prepared properly	-	X							

ced ASTM standards

			(
CONTINUOUS	PERIODIC	REFERENCE STANDARD	IBC REFERENCE
-	Х	ACI 318: 3.5, 7.1-7.7	1910.4
-	-	AWS D1.4 ACI318: 3.5.2	
-	х	ACI 318: 8.1.3, 21.2.8	1908.5, 1909.1
-	х	ACI 318: 3.8.6, 8.1.3, 21.2.8	1909.1
-	Х	ACI 318: Ch. 4, 5.2-5.4	1904.2, 1910.2,
X	-	ASTM C 172 ASTM C 31 ACI 318: 5.6, 5.8	1910.3 1910.10
Х	-	ACI 318: 5.9, 5.10	
-	Х	ACI 318: 5.11-5.13	1910.6, 1910.7,
-	Х	ACI 318: 6.2	1910.8 1910.9
-	х	ACI 318: 6.1.1	
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	PLANS AT CULVERT						
	SECTIONS AT CULVERT						
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CULVERT INLET CUTOFF	;	ACCEPTED BY		0-007-00114





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 CLIMAX MOLYBDENUM CLIMAX MINE **5 DAM SEEPWATER COLLECTION AREA** CLIMAX, CO SECONDARY CONTAINMENT SYSTEM 05/30/23 DAN 1051.191.17 DRAWING NO CHECKED B SECTIONS AT CULVERT 06/27/23 6-807-00115

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CULVERT INLET CUTOFF







OP BAR BEND RADIUS SIZE "R" (in.) L_tail (in.) 180° HOOI 1.3125 3 2.50 2.5 3.062



" SIDE COV -TYPICAL

1/2"

2 CONCRETE DEVELOPMENT LENGTH AND LAP SPLICE SCHEDULE 118 1" = 1'-0"



4 WALL INTERSECTION REINFORCING 116 3/4" = 1'-0"



STANDARD HOOK GEOMETRY										
FOR PRIMARY REINFORCING IN TENSION										
Ldh R	CLASS B SPLICE F									
	ail <u>180° HOOK</u>									
2" END COVI -TYPICAL MI	ER N.									
Ldh R	CLASS B SPLICE F									
	<u>90° HOOK</u>									
1	~~~									
BEND RADIUS	L_tail	(In.)								
1 2125	2.50	4 50								
1.75	2.50	6.00								
2 1875	2.50	7.50								
2.625	3.00	9.00								
3.0625	3.50	10.5								
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4.50	4.50	13.5								

BAUR & ASSOCIATES CONSULTING ENGINEERS 5485 Conestog Ct. Suite 200, Boulder, CO 80301 305-444-9121(%), 303-415-1070(f) jebaur.com Project No. 23018	J. C. BAUR AND ASSOCI THESE DRAWINGS THR PRACTICAL EXPERIENCI DOES NOT GUARANTEE PRACTICAL EXPERIENCI CONTENTS OF THESE D ANY LIABILITY OR LEGAL	ATES, INC. PRODU DUGH THE USE O E SPECIFIC TO ITS ANY RIGHTS TO E. ANY ALTERATI RAWINGS SHALL RESPONSIBILITY	JCED THE INFOR F TECHNICAL INF S EFFORTS. REC SUCH TECHNICAL ON OR ADAPTATI BE AT USER'S SC (TO J. C. BAUR A	MATION PRESENTED ON ORMATION AND EIVING THESE DRAWINGS INFORMATION AND ON OF THE DATA OR OLE RISK AND WITHOUT ND ASSOCIATES, INC.		
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FOUNDATION DETAILS		CHECKED BY	06/27/23	DRAWING NO.		
CULVERT INLET CUTOFF	-	ACCEPTED BY		6-807-00116		





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$\mathbb{H} \mid \Delta$						purpose than for which it is specifically furnished	18		W. W. WHEELER ENGLEWOOD, CO BOIIO-3405	FOUNDATION DETAILS	JI	.K 06/27/23	
						without the prior written consent of said Climax	1		& ASSOCIATES, INC 303-761-4130		ACCE	TED BY	6-807-00117
						Molybdenum Company."	R		Water Resources Engineers FAX 303-761-2802	CULVERT INLET CUTOFF			\square

