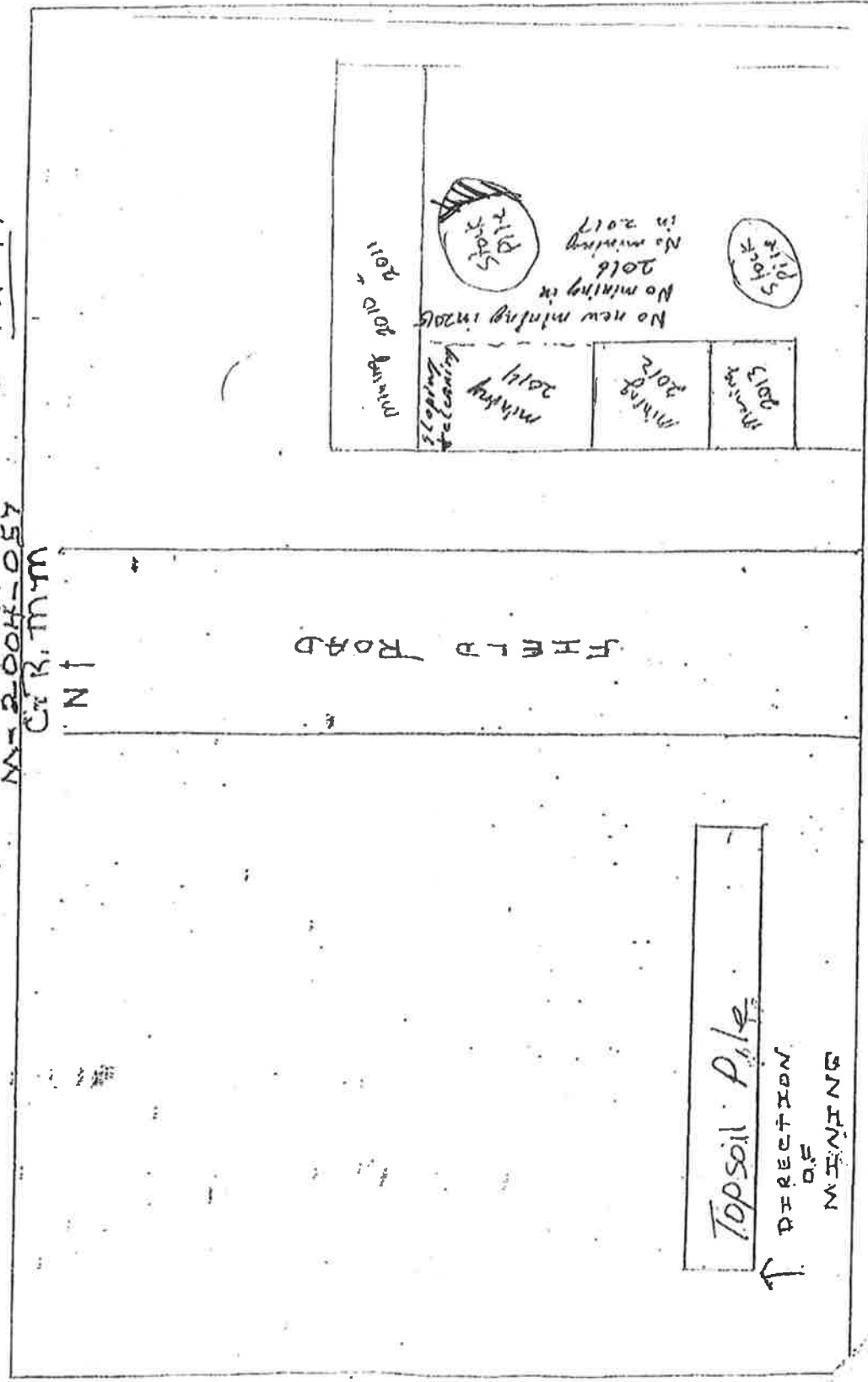


EXHIBIT D - MINING PLAN  
 REYHER TRUSTS PIT - BENT COUNTY  
 N-2-004-057

1-20-14



1100'

1500'

No mining 2019  
 No mining 2020, 2021  
 No new mining, 2022, only existing stockpiles used