surface shop building but has not yet been built. It will be utilized to perform maintenance on the larges surface equipment. As-built descriptions of the surface shop facilities are provided in Exhibit 68.

Materials Storage Bench Building

Construction of the Materials Storage Bench Building was completed in March 1996. The building is utilized to store materials that will be used in the mine. The 3,900 square foot building has six bays. The as-built description is provided in Exhibit 68.

Bulk Fuel, Barrel, and Hydraulic Component Storage Areas

MCC stores bulk petroleum products within a covered, concrete bunker capable of containing approximately 31,000 gallons. Barrels containing petroleum products or waste materials are stored within a separate covered containment area of approximately 1,840 square feet located between the bulk fuel area and the Maintenance Shop. These storage areas are enclosed by three walls and a roof to reduce the accumulation of precipitation within the concrete bunkers. The material stored in this area includes products, recyclables, and hazardous wastes.

Petroleum products, as well as propane, are stored for ongoing operations and maintenance usage. Recyclables are collected and transported off-site and hazardous waste is also transported off-site. See the Spill Prevention, Control and Countermeasure Plan in Exhibit 8 for more detailed information regarding storage of these products. The bulk fuel storage area also includes a heated, enclosed storage bay for a total storage area of approximately 3,500 square feet. To the west of the heated, enclosed bay is the hydraulic components storage building. This 450 square foot, steel structure provides containment and cover for hydraulic components, motors, etc. being stored prior to return to vendors. Dimensions of buildings and tanks are provided in Exhibit 68.

Oil Separation Skimming System

The oil separation system consists of an oil skimming pit and an oil skimmer. The skimming pit is contained in the shop building and receives water from wash down bays and the shop. An oil skimmer pipe allows the floating oils to be directed to oil/water separators below the shop and near the silos. The remaining water is drained to the mine site sediment ponds and/or is pumped and hauled to an authorized disposal facility.

Bulk Rockdust Bin and Compressor Building

MCC utilizes a bulk rockdust storage and distribution system at West Elk Mine. The #1 bulk rock dust bin has a capacity of approximately 142 tons and contains the baghouse. Dust from #1 tank is transferred underground. Bulk Rock dust tank #2 has a capacity of approximately 150 tons and is used for additional storage only. The compressor, distribution tank and controls are contained in a 416 square foot building at the base of the bulk storage bin. An as-built construction description is provided in Exhibit 68.

Water Treatment Plant

2,05-18 Rev. 06/05, 01/06, 03/06, 04/06 & 05/06- PR10; 01/09- MR350; 04/09- TR116; 04/09- MR353; 05/09- MR354; 08/09- TR118; 08/09- TR119; 09/12- MR387; 11/12- MR390; 07/18-PR15; 11/18- MR430; MR438- 09/19; MR439- 11/19; 07/20- MR447; 6/22-MR464; 6/22 MR466