#### **1.0 Henderson Mine**

#### 1.1 <u>Disturbance</u>

New disturbance at the Mine in 2019 was limited to incremental caving of the glory hole. No changes were made to any of the mine openings (shafts). A site map of the Henderson Mine indicating affected land boundary and disturbance areas is included in Attachment A.

#### 1.2 Interim Reclamation

Interim reclamation was not carried out at the Henderson Mine in 2019.

#### 1.3 <u>Other Activities</u>

#### 1.3.1 – Weed Control

Habitat Management, Inc., a licensed commercial pesticide applicator, performed weed management activities in early July and again in late July 2019.

Canada thistle, yellow toadflax, mayweed chamomile, and oxeye daisy were treated throughout the main mine facilities area, the URAD area, the Southwest Energy Yard and along County Road 202 between URAD and the Henderson Mine. Herbicide applications were spot-applied to targeted weed species.

The herbicides used for treatment include: Telar XP (Chlorosulfuran), Weedar 64 (2,4-D Amine), Ranger Pro (Glyphosphate), and Viewpoint (Imazapic). Induce was utilized as a surfactant and Hi-Light blue marker dye was added to applications to allow greater visibility of treated areas.

Ranger Pro and Viewpoint were applied to the perimeter of the gas stations, natural gas meter building, compressor building, used oil pump building, bulk oil storage building, and the mine's air vents. The smaller electrical substation was also treated whereas other substations were inspected and found to be in good order.

Similar to past years, the mine property was thoroughly inspected for listed noxious weeds species. Through precision tracking via GPS application monitoring, the weed management contractor applied herbicide to approximately 488 acres (combined Mine and URAD).

#### 1.3.2 – Water Quality Data

Water quality data will be provided in the Annual Water Quality Data Report, due to the DRMS by May 31 annually, per the approved Groundwater Management Plan (TR-16).

#### 2.0 Henderson Mill

#### 2.1 <u>Disturbance</u>

The Mill disturbances for 2019 included only the area inundated by the continuous tailing impoundment rise. A site map of the Henderson Mill indicating affected land boundary and disturbance areas is included in Attachment A.

#### 2.2 Interim Reclamation

Interim reclamation was not carried out at the Henderson Mill in 2019.

#### 2.3 Other Activities

#### 2.3.1 – Weed Control

For 2019, Henderson Mill received weed treatments in July and August, when approximately 1,300 acres were treated. The two treatments covered the following areas: around all shops and mill parking lots, roadsides around the tailing pond, the northern non-industrial areas, the haul roads, the upper canal road, on and below the dam, and the portal.

These areas were treated for the following noxious weeds: Bull thistle, Canada thistle, Common mullein, Houndstongue, Mayweed chamomile, Musk thistle, Plumeless thistle, Oxeye daisy and Yellow toadflax.

The herbicides used for treatment include: Escort XP (Metsulfuron), Milestone VM (Aminopyralid), Telar XP (Chlorsulfuron), Transline (Clopyralid), Induce (a nonionic adjuvant) and Blue Hi-Lite indicator dye.

#### 2.3.2 – Water Quality Data

Water quality data will be provided in the Annual Water Quality Report, due to the DRMS by May 31 annually, per the approved Groundwater Management Plan (TR-16).

#### 2.3.3 – Flood Storage Capacity

Analysis of flood storage capacity in the Mill tailings impoundment was carried out by W.W. Wheeler, per DRMS requirements stipulated for Technical Revision (TR) 14. This analysis is included as Attachment B.

#### 2.3.4 – 3-Dam Seepwater Line Leak-Down Test

The annual 3-Dam seepwater line leak-down test for 2019, per DRMS requirements stipulated in TR-09, was completed on June 6, 2019. The seepwater lines held static pressures over a 24-hour period, as designed. See test report in Attachment C.

#### 2.3.5- 3-Dam Buttress Project

Phase I of the 3-Dam Buttress Project submitted as TR-29 in the summer of 2018 was completed in 2019. This Phase consisted of infrastructure improvements, placement of filter material, and placement of buttress material. Close-out documentation for TR-29 is currently being prepared.

#### 2.3.6 – Seep Water Collection and Return System Improvements

Work began in the summer of 2018 and included upgrading inlet gate operator electronics and communications, culvert extensions, and installation of a seepage cutoff trench as described in TR-30 submitted in September 2018. In 2019 work was concluded when the road that makes up the Seep Water Detention Berm was raised to its final height. Close-out documentation for TR-30 is currently being prepared.

#### 2.3.7 – Tailing Storage Facility Annual Report

AECOM, the engineer of record for the Henderson Mill Tailing Storage Facility (TSF), has provided a letter that contains observations, updates on projects, and any recommendations to ensure the TSF is operated and maintained properly. The report can be found in Attachment D.

#### 3.0 Anticipated 2020 Activities

#### 3.1 <u>Prospecting</u>

No prospecting activities are currently planned for 2020.

#### 3.2 <u>3-Dam Buttress</u>

Engineering for Phase 2 of the 3-Dam Buttress has commenced and will likely be completed in 2020, following TR request and approval.

#### 3.3 <u>Gravel Pit</u>

Areas near the entrance of the gravel pit will continue to be used to stockpile materials delivered for the 3-Dam Buttress Project.

#### 3.4 <u>Reclamation</u>

No reclamation is planned for calendar year 2020.

#### 3.5 Amendment

Henderson submitted an Amendment (AM-07) to the permit for inclusion of land occupied by URAD water treatment operations as well as the area associated with Henderson's mining subsidence. Henderson is currently working on closing out items identified in the DRMS Adequacy Review and expects approval of AM-07 in 2020.

#### 4.0 Financial Warranty

Henderson Operations currently maintains Financial Warranty in the amount of \$56,142,434. This is held in the form of two corporate surety bonds valued at \$24,730,784 and \$10,133,000, an irrevocable letter of credit in the amount of \$3,130,001 and assets valued at \$18,148,649.

Henderson provided proof of insurance for the Williams Fork Pump Station Water Rights asset on December 19, 2019. Henderson has been working with the Division to update the valuation for Henderson water rights; an updated third-party valuation was provided to the Division on December 19, 2019. Henderson has also been working with the Division to assist in updating the Division's records with respect to various aspects of the water rights, and to remove the Climax and Williams Fork Pump Station water rights from the Henderson financial warranty and replace their value with a letter of credit.

#### Annual Report – 2019 Henderson Mine and Mill Reclamation Activities Permit No. M-1977-342

Henderson filed an update of its closure costs on December 5, 2019, which estimates the closure costs as \$171MM. This submittal is currently under review. At such time as it is approved, Henderson will work with the Division to update the amount of financial warranty in place.

Attachment A

Figures







REVISION Developed in ArcGIS for 2010 Annual Report Revised for 2011 Annual Report Revised for 2012 Annual Report Revised for 2013 Annual Report	DATE 3/4/11 2/22/12 2/27/13 2/26/14	Climax Molybdenum A Freeport-McMoRan Company HENDERSON OPERATIONS 1746 County Road Empire, Colorado 80438				
Revised for 2014 Annual Report	2/24/2015					
Revised for 2015 Annual Report	3/4/2016	HENDERS	SON MINE			
Revised for 2016 Annual Report	3/3/2017	MI RB Permit No. M-77-342				
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		DATE DRAWN: 3/4/11				







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pdated dates for 2016 Annual Report	3/3/17	ТН	
pdated dates and imagery	3/4/19	AP	MLRE
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			DRAWN BY: MT (Aquionix
			DATE DRAWN: 2/17/2012



HENDERSON OPERATIONS 1746 County Road Empire, Colorado 80438

# HENDERSON MINE - URAD MLRB Permit No. M-77-342 Annual Reclamation Report March 4, 2019

SCALE:1:7,500 DRAWN BY: MT (Aquionix)



## Attachment B

Mill Tailing Impoundment Flood Storage Capacity Analysis

WWW.WWWHEELER.COM

![](_page_9_Picture_1.jpeg)

February 21, 2020

Mr. Miguel Hamarat Climax Molybdenum Company, Henderson Mine 1746 County Road 202 Empire, CO 80438

#### Re: #1333.0 - Henderson Mill TSF Flood Storage

Dear Miguel:

As requested, we have evaluated the availability of flood storage capacity in the Henderson tailing storage facility (TSF) using information from the pond surveys. The fall survey of the beach and pool area was performed in October and November. Figure 1 is the pond contour map that was generated by Wheeler from the fall survey point data. The survey shows that the average dam crest elevation of 1 Dam at the end of the spigot deposition season is about 8882.5 feet, which is a 3.0-foot increase from last year. The minimum elevation surveyed along the dam crest was 8881.4 feet. This information, as well as other characteristics of the TSF, is summarized in the table in the upper right-hand corner of the TSF map drawing. Table 1 and Figure 2 is the elevation-capacity data for the impoundment that was generated from the fall 2019 contour map. Note that this data is representative of the TSF at the time of the pool survey and changes continuously as additional tailing is deposited.

One of the primary uses of the survey data is to evaluate the flood storage capacity conditions in the water system. As summarized on Figure 1, at the approximate time of the fall survey there was a total system surcharge storage capacity of about **10,277 acre-feet** in the system. This capacity includes both the TSF and East Branch Reservoir and is based on 0.5 feet of residual freeboard below the minimum dam crest elevation of 8,881.4' and a October 31<sup>st</sup> water level of 8,868.7 feet. The flood storage requirement for the system is **3,582 acre-feet**. This requirement is based on hydrologic modeling of the probable maximum precipitation (PMP) event. The available flood storage capacity in the system at

Mr. Hamarat February 21, 2020 Page 2

the time of the survey significantly exceeds the storage requirement. However, this excess capacity will decrease throughout the coming year as additional inflows to the system occur and a portion of the storage space is filled with deposited tailing.

A relatively accurate determination of the flood storage capacity in the impoundment can be made at the time of the pond surveys. An operations model has been developed to track water levels and estimate the flood storage availability in the system between surveys. This model is updated by Henderson personnel or Wheeler on a monthly basis. One of the reports generated by this model is the attached TSF Water Level Report (Figure 3). This graph shows the actual water level in the TSF as compared to the flood pool level in the pond, which is defined as the level corresponding to 3,582 acre-feet of available capacity. Note that the actual water level did not exceed the flood pool level at any time in 2019. This shows that the required flood storage space was maintained in the system throughout the 2019 calendar year.

If you have any questions regarding the enclosed information, or if you require additional information, please call.

Sincerely, W. W. Wheeler and Associates, Inc.

M. Phy

Steven M. Maly, P.E.

CC: Dillon Benbow, Henderson Mill (via e-mail) Geoff Niggeler, Henderson Mill (via e-mail) Aaron Hilshorst, Henderson Mill (via e-mail) Katie Kruger, Freeport McMoRan (via e-mail)

R:\1300\1333\1333.00\PROJECTS\PONDSRVY\Pond19Fall\Annual Report\20feb21let.Hamarat.TSFReport.docx

#### TABLE 1 Henderson TSF Elevation-Area-Capacity

#### Survey Data:

Bathymetric	Jun. 2019
1 Dam Beach	Oct. 2019
3 Dam Beach	Nov. 2019

Elevation-Area-Capacity Table							
Water Elevation	Water Elevation Surface Area S						
(feet)	(sq. ft.)	(acres)	(ac-ft)				
8,838.0	0	0.00	0.0				
8,839.0	317,836	7.30	3.6				
8,840.0	777,313	17.84	16.2				
8,841.0	1,053,380	24.18	37.2				
8,842.0	1,278,859	29.36	64.0				
8,843.0	1,476,626	33.90	95.6				
8,844.0	1,634,504	37.52	131.3				
8,845.0	1,779,749	40.86	170.5				
8,846.0	1,924,385	44.18	213.1				
8,847.0	2,078,430	47.71	259.0				
8,848.0	2,257,161	51.82	308.8				
8,849.0	2,474,557	56.81	363.1				
8,850.0	2,710,288	62.22	422.6				
8,851.0	2,973,414	68.26	487.8				
8,852.0	3,250,082	74.61	559.3				
8,853.0	3,618,477	83.07	638.1				
8,854.0	4,111,510	94.39	726.8				
8,855.0	4,602,787	105.67	826.9				
8,856.0	5,095,866	116.98	938.2				
8,857.0	5,611,272	128.82	1,061.1				
8,858.0	6,121,532	140.53	1,195.8				
8,859.0	6,758,389	155.15	1,343.6				
8,860.0	7,280,508	167.14	1,504.7				
8,861.0	7,827,619	179.70	1,678.2				
8,862.0	8,449,367	193.97	1,865.0				
8,863.0	9,178,540	210.71	2,067.3				
8,864.0	9,878,015	226.77	2,286.1				
8,865.0	10,683,049	245.25	2,522.1				
8,866.0	12,093,363	277.63	2,783.5				
8,867.0	13,677,291	313.99	3,079.3				
8,868.0	15,270,762	350.57	3,411.6				
8,869.0	17,211,188	395.11	3,784.4				
8,870.0	19,793,732	454.40	4,209.2				
8,871.0	23,544,892	540.52	4,706.7				
8,872.0	27,319,095	627.16	5,290.5				
8,873.0	30,324,142	696.15	5,952.2				
8,874.0	33,158,214	761.21	6,680.8				
8,875.0	35,903,719	824.24	7,473.6				
8,876.0	38,528,657	884.50	8,327.9				
8,877.0	40,944,697	939.96	9,240.1				
8,878.0	43,328,041	994.67	10,207.5				
8,879.0	45,493,637	1,044.39	11,227.0				
8,880.0	47,144,291	1,082.28	12,290.3				
8,881.0	47,964,627	1,101.12	13,382.0				
8,882.0	49,525,944	1,136.96	14,501.1				

\* All other values are interpolated from this table.

![](_page_12_Figure_0.jpeg)

![](_page_13_Figure_0.jpeg)

#### Figure 2 - Henderson TSF Elevation Area Capacity

Storage Capacity (acre-feet)

![](_page_14_Figure_0.jpeg)

Attachment C

**3-Dam Seepwater Return Line Leakdown Test Results** 

## Henderson

## FREEPORT-MCMORAN ORDER 400009868615

Sort Field:	111501	DA03 Equipr	nent: 10000008159	Equipment Description:	TAILINGS DAM #3 TAILINGS DAMS		
Cost Center:	2402001111	Functional Location	a: HE-2-MI-C8-TC-1866	Functional Location Description:			
Main Work Cen	ter: 4600P	Serial No.:		PM Activity Type: PCM	Order Type:	MN03	
Start Date:	06/03/2019	End Date:	06/05/2019	Priority: 3	Originator:	IP1020190512	
Description:	PM LEAK DC	WN TEST - #3 DAN	4 SEEP H2O 364D				
Person Respon	sible:		Person Respons	sible Description:	*****		

Failure Information	Check	Comments	
Maintenance Rework			
Incident or Accident		- · · · · · · · · · · · · · · · · · · ·	
Exceeding Design Parameters	Weberrow t		
Poor Operational Practice			
Normal Wear and tear			

## FOLLOW ALL SAFETY INSTRUCTIONS RELATED TO EACH OPERATION

Operation Description										
Operation	Sub-Op	Work Center	Operation Description	Act. No. People	Act. Hrs.	Act. Dur.	Comp Date			
10		4600P	PM LEAK DOWN TEST - #3 DAM SEEP H2O 364	/	4		6-6-19			
Long Text	Long Text									
PM LEAK	DOWN TE	EST - #3 DA	M SEEP H2O 364			- 1				
SUPERCE	DES: 12/	/18/2015								
SUPERVI	SER APPF	ROVAL: Scot	t Marquardt							
LAST RE	VEIW DAT	CE: 10/18/2	016							
MAINT P	LAN: 700	0000912								
PROVIDE	COPIES	TO THE CHE	IF ENVIRONMENTAL ENGINEER ANI	) THE TNT						
SUPERVI	SOR UPON	I COMPLETEI	ON .							
1	Shut the	e intake va	lves and make sure that they	do						
]	not leak	by - chec	king discharge valves for wat	er						
	flow.									
2/	?hut off	lower bal	l walwag aagt gida of road Ta	0 (0)						
Ľ·	Shut OF	. IOwer Dai	i varves east side of foad i/	U gale.						
3.	Close di	.scharge val	lves for drain line and overf	low						
	line.	_								
48	Shut pow	ver off to p	pumps in lift station.							
b (	liose bo	th valves a	at dosing vault.							

### Henderson

# FREEPORT-MCMORAN ORDER 400009868615

	м. «								
6Fill drain line and overflow line and check discharge									
valves for leaks.									
7. Lock a	all valves	and read pressur	e gauge at the	3					
discha	discharge valves.								
Drain Line Pr	Drain Line Pressure 74 Date/Time 5-5-19-8:15								
Overflow Line	e Pressure_	75 Date/Ti	me_5-5-19	: 8:1	6				
8. Wait over	24 hours a	nd read Pressure	gauges:						
Drain Line Pr	ressure	74 Date/Ti	me <u>6-6-19</u>	7-8:-	30				
Overflow Line	e Pressure_	75 Date/Ti	me 6-6-1	2-8:	32				
	• • •	· ·							
9. 🖌 If the	ere isn't a	drop in pressur	e in the 24 ho	bur					
perioa you ca	then the	diachargo valves	ne intake						
the system ha	ack to the	nond operators	and return						
che System se		jona operacoro.							
10. If th	nere is a di	rop in pressure	note the press	sure drog	0				
and repair th	ne system, i	possible leaking	pipes or		F				
valves.			1 1						
11. 🔶 All m	achine gua:	rds are in good	condition, hav	re no					
open holes an	nd are prop	erly installed.							
12. Pickup	area afte	r PM is done. En	sure housekeep	oing is					
in good order	· .								
13 Write	WO for any	problems found							
Completion Comme									
Completion Comme	nts								
Completed by : Print	t Name		Signature				Date	Complete	ed
			$ \downarrow  2 $	71A	7		6	-6 -	-19
Supervisor Reviewe	r · Print Name		Signature	110	/		Date	Complete	/ /
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				- f			6	1 2-	7
				V		<u></u>			
MATERIALS									
Operation	Component	Descrip	tion:	Qty	UOM	IC		SS	Location
RETURN MATERIALS									
Quantity	S	tock or Part		Descripti	on:				Name
								1	

## Attachment D

## Henderson Mill Annual Tailing Storage Facility Review

![](_page_19_Picture_0.jpeg)

AECOM 6200 S Quebec St Greenwood Village, CO 80111 www.aecom.com 303-694 2770tel303 694 3946fax

January 24, 2020

Mr. Ron Hickman Climax Molybdenum Company- Henderson Mill 19302 County Road 3 Parshall, CO 80458

Subject: DRMS Annual (Year 2019) Tailings Storage Facility Evaluation, Henderson Tailings Storage Facility, Henderson Mill, Permit No. M-1977-342

Dear Ron:

AECOM, through its legacy company URS Corporation, serves as the Engineer of Record (EOR) for the Climax Molybdenum Company's Henderson Tailings Storage Facility (TSF) comprised of two dams identified as1 Dam and 3 Dam, located at Henderson Mill in Grand County. AECOM has prepared this summary of our Annual (2019) TSF Evaluation as requested. Although not required at this time by the Division of Reclamation, Mining, and Safety (DRMS) for the Henderson Mill facility, it is our understanding you will include this annual letter to DRMS in compliance with your other annual reporting. Presented below is a summary of key observations made during 2019.

Leadoff or cutout deposition occurred at the Henderson TSF from January to May and in November through December. Spigot deposition at Henderson TSF generally occurred from May 14 to November 20, 2019.

AECOM completed full monthly site inspections of the TSF from June to September 2019. A site visit was not completed in October 2019 due to an early winter limiting ability to complete the inspection. Partial site inspections were completed in April 2019 and November 2019 based on site conditions and what was accessible. The reviews included meeting with operations personnel and reviewing production and operational logistics, operational plans, tailings management challenges, and future plans for operating the dams. Our site visits included reviewing tailings dam instrumentation, specifically reviewing piezometric elevations. We also completed a monthly walking tour of the dam observing the active and inactive tailings beach, dam crest, abutments, downstream slope, and toe area. We also conducted a review of the horizontal and foundation drain outfalls, as accessible and applicable.

In 2019, a major project completed by Henderson mill personnel was construction of the 3 Dam Buttress – Stage 1 Project (submitted to the DRMS as Technical Revision No. 29 and approved on April 4, 2018). The project involved constructing a separate north and south toe buttresses on the original 3 Dam plus a multi-tiered buttress on Stepback 3 Dam. The construction was completed over the 2018 and 2019 seasons. AECOM provided full-time construction oversight of the buttress placement and instrumentation installation activities. The construction record drawings are dated October 25, 2019 and were provided to the DRMS under separate cover.

No significant issues were identified in 2019 during the EOR site visits that required notification to the DRMS by Henderson. Any maintenance issues during the EOR site visits were discussed with the Henderson tailings operations staff and corrective action plans were developed and implemented.

![](_page_20_Picture_0.jpeg)

Mr. Ron Hickman Climax Molybdenum Company January 24, 2020 Page 2

The Henderson TSFs appear to be functioning as designed and within the established design criteria. This judgment is based on observations made during site visits, as well as information provided and reported by Henderson tailings operations staff such as deposition quantity, water surface elevations, and other parameters.

The remote monitoring system provides continuous monitoring of piezometric elevations. The system incorporates alarms based on piezometric elevation changes identified as either rate of change or threshold elevations. Rate of change alarms are triggered when predetermined elevation changes occur over a prescribed period of time. Action levels and threshold elevations are specific to individual piezometers. Threshold levels are established based on the results of slope stability analyses and provide redundant warnings should piezometric elevations rise above prescribed predetermined elevations. The monitoring system triggers alarms requiring immediate review.

AECOM reviews the piezometric data monthly on both 1 Dam and 3 Dam. Piezometers levels are tracking in accordance with the design.

Continued diligence in monitoring embankment construction, decant pond levels, and instrumentation is essential to long term safety and performance of the structure. Correct operation of the tailings storage facility is essential and it is incumbent upon Henderson to maintain proper training and personnel. AECOM will continue to work with the Henderson team to monitor the performance of the TSF.

AECOM represents that our services are performed within the limits prescribed by the Client in a manner consistent with the level and skill ordinarily exercised by other consultants under similar circumstances. No representation to the Client, expressed or implied, and no other warranty or guarantee is included or intended.

Please do not hesitate to call us with any questions or comments.

Sincerely,

Jen

Lisa R. Yenne, PE Project Manager

Kilkal

Richard R. Davidson, PE Senior Principal Engineer