

COLORADO Division of Reclamation, Mining and Safety Department of Natural Resources

1313 Sherman Street, Room 215 Denver, CO 80203

February 1, 2017

Troy Campbell Coffey Engineering 4045 St. Cloud Drive, Suite180 Loveland, CO 80538

RE: Arkins Park Quarries; DRMS File No. M-1985-212; Adequacy Review No. 2 (AM03)

Dear Mr. Campbell,

The Division has identified several other comments and questions that must be addressed prior to the Division's decision due date. Please be advised that if you are unable to satisfactorily address any concerns identified in this review before the decision date, it will be your responsibility to request an extension of the review period. If there are outstanding issues that have not been adequately addressed prior to the end of the review period, and no extension has been requested, the Division will deny this application.

6.4.6 Exhibit F – Reclamation Plan Map

1. The Reclamation Plan Map contains labels and outlines which pertain to the Mining Plan. The purpose of the Reclamation Plan Map is to show the expected physical appearance of the reclaimed lands. Please revise the Reclamation Plan Map so that any labels or outlines which are related to the Mining Plan have been removed.

6.4.12 Exhibit L – Reclamation Costs

2. The Division has determined the financial warranty amount required to complete reclamation at the Arkins Park Quarries is \$216,534.00. This is \$14,951.00 above the reclamation cost estimate provided by the Operator. Please review the enclosed reclamation cost estimate and notify the Division of any errors.

6.5 Geotechnical Stability Exhibit

- 3. In order to satisfy the requirements of Rule 6.5(4), the Division requests the Operator commit to completing a blasting report for each shot. The report must be retained by the Operator for at least 3 years and be available for inspection by the Division on demand. The record shall contain the following data:
 - a) Location, date and time of blast;
 - b) Name, signature, and license number of blaster-in-charge;



Mr. Campbell Page 2 February 1, 2017

- c) Identification, direction and distance in feet, from the nearest blast hole to the nearest potentially affected structure, such as any dwelling, school, church, or community or institutional building either:
 - i. Not located in permit area; or
 - ii. Not owned nor leased by the person who conducts the mining operations.
- d) Weather conditions, including temperature, wind direction, and approximate velocity;
- e) Type of material blasted;
- f) Sketches of the blast pattern including number of holes, burden, spacing, and delay pattern. Sketches shall also show decking, if holes are decked to achieve different delay times within a hole;
- g) Diameter and depth of holes;
- h) Types of explosives used;
- i) Total weight of explosives used per hole and maximum weight of explosives per 8-millisecond period;
- j) Initiation system;
- k) Type and length of stemming;
- 1) Mats or other protections used;
- m) Type of delay detonator and delay periods used;
- n) Number of persons in the blasting crew; and
- o) Seismographic records, including:
 - i. Type of instrument, sensitivity, and the calibration signal of the gain setting or certification an annual calibration;
 - ii. Exact location of instrument and the date, time and its distance from the blast;
 - iii. Name of the person taking the reading;
 - iv. Name of the person and firm analyzing the seismographic record;
 - v. The vibration level recorded.

As previously mentioned, if you are unable to provide satisfactory responses to any inadequacies prior to February 16, 2017, **it will be your responsibility to request an extension of time to allow for continued review of this application.** If there are still unresolved issues when the decision date arrives and no extension has been requested, the application will be denied.

If you have any questions, please contact me at (303)866-3567 x8116.

Sincerely,

Michael A. Cunningham Environmental Protection Specialist

Enclosure

CC: Wally Erickson, DRMS Neil Sprague, Arkins Park Stone Corp. Arlis Sprague, Arkins Park Stone Corp.

COST SUMMARY WORK

-	Task description: Co	st Summary				
Site:	Arkins Park Quarries	Permit Action:	2017 Bond Cal	culation	Permit/Jol	o#: M1985212
<u>P</u>	ROJECT IDENTIFICATI	ION				
	Task #:	State: Colorado			Abbreviation:	None
	Date: 2/1/2017 User: MAC	County: Larimer			Filename:	M212-000
	Agency or organization	n name: DRMS				
<u>T</u>	ASK LIST (DIRECT COS	<u>STS)</u>				
Task			Form	Fleet	Task	
_	Description		Used	Size	Hours	Cost
001	Replacing overburden/was	te rock	DOZER	12	24.97	\$60,264.00
002	Replacing Topsoil		DOZER	1	_ 75.92	\$15,268.00
003	Rip storage areas	io	RIPPER	1	65.08	\$14,002.00
004	Revegetate Active Mining		REVEGE	1	20.00	\$85,999.00
005	Equipment Mobilization/D	emobilization	MOBILIZE	1	1.80	\$852.00
006	Remove Sediment Tank	8	NA	0	0.00	\$5,000.00
007	Remove Fuled Tank		NA	0	0.00	\$1,000.00
		2	<u>SUBTO</u>	TALS:	187.77	\$182,385
<u>11</u>	NDIRECT COSTS					
<u>0</u>	VERHEAD AND PROFIT:					
	Liability insurance:	2.02			Total = \$3	3,684.18
	Performance bond:	1.05				1,915.04
	Job superintendent:	0.00).00
	Profit:	10.00			Total = \$1	18,238.50
					O&P= \$2	23,837.72
		CONT	RACT AMOUNT	(direct +	O & P) =	206,222.72
Ll	EGAL - ENGINEERING - PR	OJECT MANAGEMENT	*			
	Financial warranty process		0.00	_	Total = 0.	00
	Engineering work and/or e		0.00	_).00
	Reclamation management	nt and/or administration:	5.00	_	\$1	10,311.14

 CONTINGENCY:
 0.00
 Total = \$0.00

 TOTAL INDIRECT COST = \$34,148.86

 TOTAL BOND AMOUNT (direct + indirect) = \$216,533.86

 TOTAL BOND AMOUNT (rounded up) = \$216,534.00

BULLDOZER WORK

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Arkins Park Quarries	Per	nit Action:	2017 Bond Calculation	Permit/Job#:	M1985212
PROJECT IDENTIFIC	CATION				
Task #: 001	State:	Colorado		Abbreviation:	None
Date: 2/1/2017	County:	Larimer	·····	Filename:	M212-001
User. MAC					
Agency or organiz	zation name: DR	MS			
HOURLY EQUIPMEN	NT COST				
	08T - 8SU				
Horsepower: 310			_		
· · · · ·	-Universal				
Attachment: NA					
Shift Basis: 1 per			_		
Data Source: (CRC	3)		_		
Cost Breakdown:					
Cost Breaktown.		1	Litilization 0/		
Ownership Cost/Hour:		\$82.01	Utilization %		
Operating Cost/Hour:			NA 100		
		\$79.23	100		
Ripper own. Cost/Hour:		\$0.00	NA		
Ripper op. Cost/Hour:		\$0.00	0		
Operator Cost/Hour:		\$39.87	NA		
	TIFS				
MATERIAL QUANTI Initial Volume: 56,283					
Initial Volume: 56,283 Swell factor: 1.000	3				
Initial Volume: 56,283 Swell factor: 1.000 Loose volume: 56,283	3 3 LCY		on Mining & Safety		
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Initial Volume: 56,283 Swell factor: 1.000 Loose volume: 56,283 Source of estimated volume Source of estimated swell fa	B LCY e: Division of actor: Cat Hand		on, Mining & Safety	0	
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Initial Volume: 56,283 Swell factor: 1.000	B LCY e: Division of actor: Cat Hand CON 100 feet ion: 852.6 LCY/	book hr	on, Mining & Safety		
Initial Volume: 56,283 Swell factor: 1.000 Loose volume: 56,283 Source of estimated volume Source of estimated swell fa HOURLY PRODUCTI Average push distance: Unadjusted hourly producti Materials consistency descr Average push gradient:	B LCY e: Division of actor: Cat Hand CON 100 feet ion: 852.6 LCY/	book hr		6	
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Initial Volume: 56,283 Swell factor: 1.000 Loose volume: 56,283 Source of estimated volume Source of estimated volume Source of estimated swell factor: HOURLY PRODUCTI Average push distance: Unadjusted hourly producti Materials consistency descr Average push gradient: Average site altitude: Material weight:	3 3 LCY e: Division of actor: Cat Handle ion: 100 feet 100 feet 5,480 feet 20 %	book hr			
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Task # 001

Job efficiency:	0.830	(1 SHIFT/DAY)
Spoil pile:	0.800	(FND-RF)
Push gradient:	0.545	(CAT HB)
Altitude:	1.000	(CAT HB)
Material Weight:	0.902	(CAT HB)
Blade type:	1.000	(PAT)

Adjusted unit production:	187.83 LCY/hr
Adjusted fleet production:	2253.96 LCY/hr

JOB TIME AND COST

Fleet size:	12 Dozer(s)
Unit cost:	\$1.071/LCY

Total job time:24.97 HoursTotal job cost:\$60,264

BULLDOZER WORK

Task description:	Replac	ing Topsoil				
Arkins Park Quarr	ries	Permit	Action:	2017 Bond Calculation	Permit/Job#:	M1985212
PROJECT IDENT	IFICATION	<u>N</u>				
Task #: 002		State: C	Colorado		Abbreviation:	None
Date: 2/1/2017	,		Larimer		Filename:	M212-002
User: MAC			Jarmioi		i nename.	W1212-002
			_			
Agency or or	ganization na	me: DRM	S		(), (*),()); (
HOURLY EQUIPM	<u>AENT COS</u>	<u>T</u>				
	Cat D8T - 8SI	U				
•	810					
	Semi-Univers	al				
	NA					
	per day					
Data Source: (CRG)				2	
Cost Breakdown:						
				Utilization %		
Ownership Cost/Hour			\$82.01	NA		
Operating Cost/Hour			\$79.23	100	<u> </u>	
Ripper own. Cost/Hour			\$0.00	<u>NA</u>		
Ripper op. Cost/Hour			\$0.00	0		
			\$39.87	NT A		
Operator Cost/Hour: Total unit Cost/Hour: Total Fleet Cost/Hour:	\$201.11			NA		
Operator Cost/Hour Total unit Cost/Hour: Total Fleet Cost/Hour: MATERIAL QUAN	\$201.11 \$201.11 NTITIES		10.550		- >	
Operator Cost/Hour Total unit Cost/Hour: Total Fleet Cost/Hour: <u>MATERIAL QUAP</u> Initial Volume: <u>11</u>	\$201.11 \$201.11 NTITIES 1,696		0.07		- >	
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Job efficiency:	0.830	(1 SHIFT/DAY)
Spoil pile:	0.800	(FND-RF)
Push gradient:	1.426	(CAT HB)
Altitude:	1.000	(CAT HB)
Material Weight:	1.438	(CAT HB)
Blade type:	1.000	(PAT)

Adjusted unit production:	187.19 LCY/hr	
Adjusted fleet production:	187.19 LCY/hr	

JOB TIME AND COST

Fleet size:	l Dozer(s)
Unit cost:	\$1.074/LCY

 Total job time:
 75.92 Hours

 Total job cost:
 \$15,268

BULLDOZER RIPPING WORK

	Task description:	Rip storage areas			
Site	Arkins Park Quarri	es Permit Actio	on: 2017 Bond Calc	ulation Permit/Job	#: <u>M1985212</u>
	PROJECT IDENTI	FICATION			
	Task #:003	State: Colora	ido	Abbreviation	: None
	Date: 2/1/2017	County: Larime	er	Filename	: M212-003
	User: MAC				
	Agency or orga	inization name: DRMS			
	HOURLY EQUIPM	ENT COST			
	Basic Machin	e: Cat D8T - 8SU		Horsepower:	310
	Ripper Attachmer	t: 3-Shank Ripper			per day
				Data Source:	(CRG)
	Cost Breakdown:				
	Our	ership Cost/Hour:	\$82.01	Utilization % NA	
		rating Cost/Hour:	\$79.23	100	
		ership Cost/Hour:	\$8.40	NA	
		rating Cost/Hour:	\$5.62	100	
	•	erator Cost/Hour:	\$39.87	NA	
	1 012	l Unit Cost/Hour:	\$215.13		
	Tota	Fleet Cost/Hour:	\$215.13		
	MATERIAL QUAN	<u>FITIES</u>	Selected estimating n	nethod: Area	
	Alternate Methods:		..		
Seismic:	NA	Bank Volum	a. NA	DCV	N T A
Area:	AA	cres Rip Depth (ft		BCY Volume: 61,307	NA BCY or CC
			· · · · ·		Dor of ee
		e of estimated quantity: DR			000 200 200
	HOURLY PRODUC	<u>TION</u>			
	Seismic:				
		Seismic Velocity:	NA	feet/second	
	Area:				
		Average Ripping Depth:	2.56	mph	
		Average Ripping Width:	7.08	degrees feet	
		Average Dozer Speed:	88.00	feet	
		Average Maneuver Time:	0.25	feet	
		Production per unit area:	0.703	acres/hour	
	Job Condition Correction	n Factors			
	Unadjuste	d Hourly Unit Production:	0.703	Acres/hr	
		Site Altitude:	5,480	feet	
		Altitude Adj:	1.00	(CAT HB)	
		Job Efficiency:	0.83	(I shift/day)	
		Net Correction:	0.83	multiplier	
		Adjusted Hourly Unit Production		Acres/hr	
	A	djusted Hourly Fleet Producti	on: 0.58	Acres/hr	
	JOB TIME AND CO	<u>ST</u>			
	Fleet size:	Grader(s)	Total job time:	65.09	Hours
	Unit cost:\$368	.471 Per acre	Total job cost:	\$14,002	

REVEGETATION WORK

Task descrip	otion:	Revegetate Activ	e Mining A	reas		
e: Arkins P	ark Quarries	Per	mit Action:	2017 Bond Calculation	Permit/Job#	#: <u>M1985212</u>
PROJECT	IDENTIFIC	ATION				
Task #: Date: User:	004 2/1/2017 MAC	State: County:	Colorado Larimer			None M212-004

FERTILIZING

Description	Units / Acre	Unit	Cost / Unit	Cost /Acre
			\$	\$
			Total Fertilizer Materials	
			Cost/Acre	\$0.00

Application

Description	Cost /Acre
	\$
Total Fertilizer Application Cost/Acre	\$0.00

<u>TILLING</u>

Description	Cost /Acre
	\$
Total Tilling Cost/Acre	\$0.00

SEEDING

Seed Mix	Rate – PLS LBS / Acre	Seeds per SQ. FT	Cost /Acre
Indiangrass - Cheyenne	0.80	2.44	\$7.37
Switchgrass - Blackwell	0.80	7.14	\$4.34
Big Bluestem - Native	0.64	1.91	\$6.29
Priarie Dropseed	0.48	5.30	\$110.55
Blue Grama - Native	1.60	26.12	\$16.59
Indian Ricegrass - Native	1.28	4.14	\$8.64
Sand Dropseed	0.16	19.10	\$1.12
Little Bluestem - Native	1.60	9.55	\$22.90
Sideoats Grama - Vaughn	2.24	7.35	\$25.22

Slender Wheatgrass - Native	1.60	5.84	\$3.60
Western Wheatgrass - Native	2.40	6.06	\$7.32
Needlegrass, Green - Lodorm	0.80	3.32	\$4.32
Totals Seed Mix	14.40	98.29	\$218.26

Application

Description		Cost /Acre
Broadcast seeding [DMG]		\$261.80
	Total Seed Application Cost/Acre	\$261.80

MULCHING and MISCELLANEOUS

Ma	ater	rial	s

Description	Units / Acre	Unit	Cost / Unit	Cost /Acre
Hay, delivered {MEANS 31 25 14.16 1200}	2.00	TON	\$265.00	\$530.00
Total Mulch Materials Cost/Acre				\$530.00

Application

Description		Cost /Acre
Crimping, with tractor {DMG survey data}		\$66.02
	Total Mulch Application Cost/Acre	\$66.02

NURSERY STOCK PLANTING

Juniper, Rocky 6 Container, 1 gallon (Mountain	MEANS) \$24.13 \$0.00 \$14
Pine, Ponderosa 6 Container, 1 gallon (MEANS) \$24.13 \$0.00 \$144
	Totals Nursery Stock Cost / Acre \$28

JOB TIME AND COST

	No. of Acres: ed Failure Rate: ng Work Items:	the second se	Cost /Acre: Cost /Acre*:	The second secon
Initial Job Cost:				
Reseeding Job Cost:	\$11,707.75			
Total Job Cost:	\$85,999			
Job Hours:	20.00			

EQUIPMENT MOBILIZATION/DEMOBILIZATION

	: Equ	ipment Mobiliza						
Arkins Park	Quarries	Permit	Action: _2017	Bond Calc	ulation I	Permit/Job	o#: _M	1985212
PROJECT IDE	<u>NTIFICATI</u>	<u>ON</u>						
Task #: 00:	5	State: Co	olorado		Abbre	viation:	None	
	/2017	County: La	rimer			lename:	M212	-005
	AC							
Agency	or organization	name: DRMS						
EQUIPMENT 1	TRANSPOR	T RIG COST						
		<u>1 Mid Cobi</u>			Chia L.	-: 1	المعمد الم	
				C	Shift bas Cost Data Sour		l per da CRG Da	
-	1 100							
Truc	k Tractor Desc	ription: GENE	RIC ON-HIGH				DIESEL	POWERED,
True	ek Trailer Desc	rintion:G	ENERIC FOLD		(2ND HALF, SENECK DR			IPMENT
Truc	ck Trailer Desc	ription: G	ENERIC FOLD	ING GOO	SENECK, DR	OP DECI	K EQUI	IPMENT
	ck Trailer Desc	ription: G		ING GOO		OP DECI	K EQUI	IPMENT
Cost Breakdown:				ING GOO	SENECK, DR	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C	Capacities	0-25 Tons	26-50 Tons	DING GOO FRAILER (51+	SENECK, DR (25T, 50T, AN	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownershij	Capacities p Cost/Hour:	0-25 Tons \$16.63	26-50 Tons \$18.37	PING GOO FRAILER (51+ \$2	SENECK, DR (25T, 50T, AN Tons 2.33	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownershij Operatinj	Capacities p Cost/Hour: g Cost/Hour:	0-25 Tons \$16.63 \$44.38	26-50 Tons \$18.37 \$46.13	DING GOO FRAILER (51+ \$2 \$5	SENECK, DR (25T, 50T, AN Tons 2.33 0.07	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownershij Operating Operato	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour:	0-25 Tons \$16.63 \$44.38 \$27.66	26-50 Tons \$18.37	DING GOO FRAILER (51+ \$2 \$5	SENECK, DR (25T, 50T, AN Tons 2.33	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownershij Operatin Operato Helpe	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: er Cost/Hour:	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00	26-50 Tons \$18.37 \$46.13	DING GOO FRAILER (51+ \$2 \$5 \$2 \$2	SENECK, DR (25T, 50T, AN Tons 2.33 0.07	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownershij Operating Operato Helpe	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour:	0-25 Tons \$16.63 \$44.38 \$27.66	26-50 Tons \$18.37 \$46.13 \$27.66	PING GOO <u>FRAILER</u> 51+ \$2 \$5 \$2 \$2 \$2 \$2	SENECK, DR (25T, 50T, AN 70ns 2.33 0.07 7.66	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownership Operatin Operato Helpe Totat Uni	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: er Cost/Hour: it Cost/Hour:	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00 \$88.67	26-50 Tons \$18.37 \$46.13 \$27.66 \$25.39	PING GOO <u>FRAILER</u> 51+ \$2 \$5 \$2 \$2 \$2 \$2	SENECK, DR (25T, 50T, AN Tons 2.33 0.07 7.66 5.39	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownershij Operating Operato Helpe	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: er Cost/Hour: it Cost/Hour:	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00 \$88.67	26-50 Tons \$18.37 \$46.13 \$27.66 \$25.39	PING GOO <u>FRAILER</u> 51+ \$2 \$5 \$2 \$2 \$2 \$2	SENECK, DR (25T, 50T, AN Tons 2.33 0.07 7.66 5.39	OP DECI	K EQUI	IPMENT
Cost Breakdown: Available Rig C Ownership Operatin Operato Helpe Totat Uni	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: er Cost/Hour: it Cost/Hour:	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00 \$88.67	26-50 Tons \$18.37 \$46.13 \$27.66 \$25.39	PING GOO <u>FRAILER</u> 51+ \$2 \$5 \$2 \$2 \$2 \$2	SENECK, DR (25T, 50T, AN Tons 2.33 0.07 7.66 5.39	OP DECI ID 100T)		DOT Permit
Cost Breakdown: Available Rig C Ownership Operating Operato Helpe Totat Uni	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: er Cost/Hour: it Cost/Hour: BLE EQUIPN	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00 \$88.67 <u>1ENT:</u>	26-50 Tons \$18.37 \$46.13 \$27.66 \$25.39 \$117.55	PING GOO FRAILER (51+ \$2 \$5 \$2 \$2 \$12	SENECK, DR (25T, 50T, AN 2.33 0.07 7.66 5.39 25.45	OP DECI		
Cost Breakdown: Available Rig C Ownership Operatin Operato Helpe Totat Uni NON ROADAB Machine	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: er Cost/Hour: it Cost/Hour: BLE EOUIPN Weight/	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00 \$88.67 1ENT: Owner ship	26-50 Tons \$18.37 \$46.13 \$27.66 \$25.39 \$117.55 Haul Rig	PING GOO TRAILER (51+ \$2 \$5 \$2 \$2 \$12 Fleet	SENECK, DR (25T, 50T, AN 2.33 0.07 7.66 5.39 25.45 Haul Trip	OP DECI ID 100T)		DOT Permit
Cost Breakdown: Available Rig C Ownership Operatin Operato Helpe Totat Uni NON ROADAB Machine	Capacities p Cost/Hour: g Cost/Hour: or Cost/Hour: it Cost/Hour: it Cost/Hour: BLE EQUIPN Weight/ Unit	0-25 Tons \$16.63 \$44.38 \$27.66 \$0.00 \$88.67 1ENT: Owner ship	26-50 Tons \$18.37 \$46.13 \$27.66 \$25.39 \$117.55 Haul Rig Cost/hr/uni	PING GOO TRAILER (51+ \$2 \$5 \$2 \$2 \$12 Fleet	SENECK, DR (25T, 50T, AN 2.33 0.07 7.66 5.39 25.45 Haul Trip Cost/hr/	OP DECI ID 100T)		DOT Permit

ROADABLE EQUIPMENT:

Machine Description	Total Cost/hr/ unit	Fleet Size	Haul Trip Cost/hr/ fleet	Return Trip Cost/hr/ fleet
		Subtotals:	\$0.00	\$0.00

EQUIPMENT HAUL DISTANCE and Time

Nearest Major City or Town within project area region:	LOVELAND	
Total one-way travel distance:	7.00	miles
Average Travel Speed:	35.00	mph
Total Non-Roadable Mob/Demob Cost * '* two round trips with haul rig:	\$852.38	
Total Roadable Mob/Demob Cost ** ** one round trip, no haul rig:	\$0.00	

Transportation Cycle Time:

	Non-	
	Roadable	Roadable
	Equipment	Equipment
Haul Time (Hours):	0.20	0.20
Return Time (Hours):	0.20	0.20
Loading Time (Hours):	0.25	NA
Unloading Time (Hours):	0.25	NA
Subtotals:	0.90	0.40

JOB TIME AND COST

Total job time:	1.80	Hours

Total job cost: \$852